6LPA series

OPERATION MANUAL

6LPA-STP2
6LPA-STZP2

P/N: 0A6LP-G00101

YANMAR®

MARINE ENGINES

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INTRODUCTION

Welcome to the world of Yanmar Marine! Yanmar Marine offers engines, drive systems and accessories for all types of boats, from runabouts to sailboats, and from cruisers to mega yachts. In marine leisure boating, the worldwide reputation of Yanmar Marine is second to none. We design our engines to respect nature. This means quieter engines, with minimal vibrations, cleaner than ever. All of our engines meet applicable regulations, including emissions, at the time of manufacture.

To help you enjoy your Yanmar 6LPA series engine for many years to come, please follow these recommendations:

- Read and understand this *Operation Manual* before you operate the engine to ensure that you follow safe operating practices and maintenance procedures.
- Keep this *Operation Manual* in a convenient place for easy access.
- If this *Operation Manual* is lost or damaged, order a new one from your authorized Yanmar marine dealer or distributor.
- Make sure this manual is transferred to subsequent owners. This manual should be considered a permanent part of the engine and remain with it.
- Constant efforts are made to improve the quality and performance of Yanmar products, so some details included in this *Operation Manual* may differ slightly from your engine. If you have any questions about these differences, please contact your authorized Yanmar marine dealer or distributor.
- The specifications and components (instrument panel, fuel tank, etc.) described in this manual may differ from ones installed on your vessel. Please refer to the manual provided by the manufacturer of these components.
- Refer to the Yanmar Limited Warranty Handbook for a complete warranty description.

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RECORD OF OWNERSHIP

Take a few moments to record the information you need when you contact Yanmar for service, parts or literature.

Engine Model: _____

Engine Serial No.: _____

Date Purchased: _____

Dealer: _____

Dealer Phone: _____

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SAFETY

Yanmar considers safety of great importance and recommends that anyone that comes into close contact with its products, such as those who install, operate, maintain or service Yanmar products exercise care, common sense and comply with the safety information in this manual and on the engine's safety decals. Keep the decals from becoming dirty or torn and replace them if they are lost or damaged. Also, if you need to replace a part that has a decal attached to it, make sure you order the new part and decal at the same time.

This safety alert symbol appears with most safety statements. It means attention, become alert, your safety is involved! Please read and abide by the message that follows the safety alert symbol.

⚠ DANGER

Indicates a hazardous situation which, if not avoided, *will* result in death or serious injury.

⚠ WARNING

Indicates a hazardous situation which, if not avoided, *could* result in death or serious injury.

⚠ CAUTION

Indicates a hazardous situation which, if not avoided, *could* result in minor or moderate injury.

NOTICE

Indicates a situation which can cause damage to the engine, personal property and / or the environment or cause the equipment to operate improperly.

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SAFETY PRECAUTIONS

General Information

There is no substitute for common sense and careful practices. Improper practices or carelessness can cause burns, cuts, mutilation, asphyxiation, other bodily injury or death. This information contains general safety precautions and guidelines that must be followed to reduce risk to personal safety. Special safety precautions are listed in specific procedures. Read and understand all of the safety precautions before operation or performing repairs or maintenance.

Before You Operate

⚠ DANGER

The safety messages that follow have WARNING level hazards.

NEVER permit anyone to install or operate the engine without proper training.

- Read and understand this Operation Manual before you operate or service the engine to ensure that you follow safe operating practices and maintenance procedures.
- Safety signs and labels are additional reminders for safe operating and maintenance techniques.
- See your authorized Yanmar marine dealer or distributor for additional training.

During Operation and Maintenance

⚠ DANGER

The safety message that follows has DANGER level hazards.

Crush Hazard

NEVER stand under hoisted engine. If the hoist mechanism fails, the engine will fall on you.

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⚠ WARNING

The safety messages that follow have WARNING level hazards.

Explosion Hazard

While the engine is running or the battery is charging, hydrogen gas is being produced and can be easily ignited. Keep the area around the battery well-ventilated and keep sparks, open flames and any other form of ignition out of the area.

Fire and Explosion Hazard

Diesel fuel is flammable and explosive under certain conditions.

NEVER use a shop rag to catch the fuel.

Wipe up all spills immediately.

NEVER refuel with the engine running.

Store any containers containing fuel in a well-ventilated area, away from any combustibles or sources of ignition.

Fire Hazard

Undersized wiring systems can cause an electrical fire.

Sever Hazard

Rotating parts can cause severe injury or death. NEVER wear jewelry, unbuttoned cuffs, ties or loose fitting clothing and ALWAYS tie long hair back when working near moving / rotating parts such as the flywheel or PTO shaft. Keep hands, feet and tools away from all moving parts.

Alcohol and Drug Hazard

NEVER operate the engine while under the influence of alcohol or drugs or feeling ill.

Exposure Hazard

To avoid injury, ALWAYS wear personal protective equipment including appropriate clothing, gloves, work shoes, eye and hearing protection as required by the task at hand.

Entanglement Hazard

NEVER leave the key in the key switch when you are servicing the engine. Someone may accidentally start the engine and not realize you are servicing it.

NEVER operate the engine while wearing a headset to listen to music or radio because it will be difficult to hear the warning signals.

Stop the engine before you begin to service it.

If you must service the engine while it is operating, remove all jewelry, tie back long hair, and keep your hands, other body parts and clothing away from moving / rotating parts.

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⚠ WARNING

Piercing Hazard

Avoid skin contact with high-pressure diesel fuel spray caused by a fuel system leak such as a broken fuel injection line. High-pressure fuel can penetrate your skin and result in serious injury. If you are exposed to high-pressure fuel spray, obtain prompt medical treatment.

NEVER check for a fuel leak with your hands. ALWAYS use a piece of wood or cardboard. Have your authorized Yanmar marine dealer or distributor repair the damage.

Burn Hazard

Some of the engine surfaces become very hot during operation and shortly after shut-down. Keep hands and other body parts away from hot engine surfaces.

Sudden Movement Hazard

ALWAYS stop the engine before beginning service.

Exhaust Hazard

NEVER block windows, vents or other means of ventilation if the engine is operating in an enclosed area. All internal combustion engines create carbon monoxide gas during operation and special precautions are required to avoid carbon monoxide poisoning.

⚠ CAUTION

The safety messages that follow have CAUTION level hazards.

Poor Lighting Hazard

Ensure that the work area is adequately illuminated. ALWAYS install wire cages on portable safety lamps.

Tool Hazard

ALWAYS use tools appropriate for the task at hand and use the correct size tool for loosening or tightening engine parts.

Flying Object Hazard

ALWAYS wear eye protection when servicing the engine or when using compressed air or high-pressure water. Dust, flying debris, compressed air, pressurized water or steam may injure your eyes.

Coolant Hazard

Wear eye protection and rubber gloves when you handle Long Life engine coolant. If contact with the eyes or skin should occur, flush eyes and wash immediately with clean water.

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NOTICE

The safety messages that follow have NOTICE level hazards.

It is important to perform daily checks as listed in the *Operation Manual*.
Periodic maintenance prevents unexpected downtime, reduces the number of accidents due to poor engine performance and helps extend the life of the engine.

See your authorized Yanmar marine dealer or distributor if you need to operate the engine at high altitudes. At high altitudes the engine will lose power, run rough and produce exhaust gases that exceed the design specifications.

ALWAYS be environmentally responsible.

Follow the guidelines of the EPA or other governmental agencies for the proper disposal of hazardous materials such as engine oil, diesel fuel and engine coolant. Consult the local authorities or reclamation facility.
NEVER dispose of hazardous materials by dumping them into a sewer, on the ground or into ground water or waterways.

If a Yanmar Marine Engine is installed at an angle that exceeds the specifications stated in the Yanmar Marine Installation manuals, engine oil may enter the combustion chamber causing excessive engine speed, white exhaust smoke and serious engine damage. This applies to engines that run continuously or those that run for short periods of time.

If you have an installation with two or three engines and only one engine is operating, the water pickup (thru-hull) of the non-running engine(s) should be closed. This will prevent water from being forced past the seawater pump and eventually finding its way into the engine. The result of water entering the engine could cause seizure or other serious problems.

If you have an installation with two or three engines, and only one engine is operating, please note that if the propeller shaft thru-hull (stuffing box) is lubricated by engine water pressure and the engines are interconnected, care must be taken that water from the running engine does not enter the exhaust of the non-running engine(s). This water could cause seizure of the non-running engine(s). See your authorized Yanmar marine dealer or distributor for a complete explanation of this condition.

If you have an installation with two or three engines, and only one engine is operating, it is important to limit the amount of throttle applied to the running engine. If you observe black smoke or movement of the throttle does not increase engine rpm, you are overloading the engine that is running. Immediately throttle back to approximately 2/3 throttle or to a setting where the engine performs normally. Failure to do so may cause the running engine to overheat or cause excess carbon buildup which may shorten the engine's life.

NEVER attempt to adjust the low or high idle speed limit screw. This may impair the safety and performance of the engine and shorten its life. Modifications of this type may void the warranty. If adjustment is ever required, contact your authorized Yanmar marine dealer or distributor.

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LOCATION OF SAFETY DECALS

Figure 1 shows the location of safety decals on Yanmar 6LPA series marine engines.

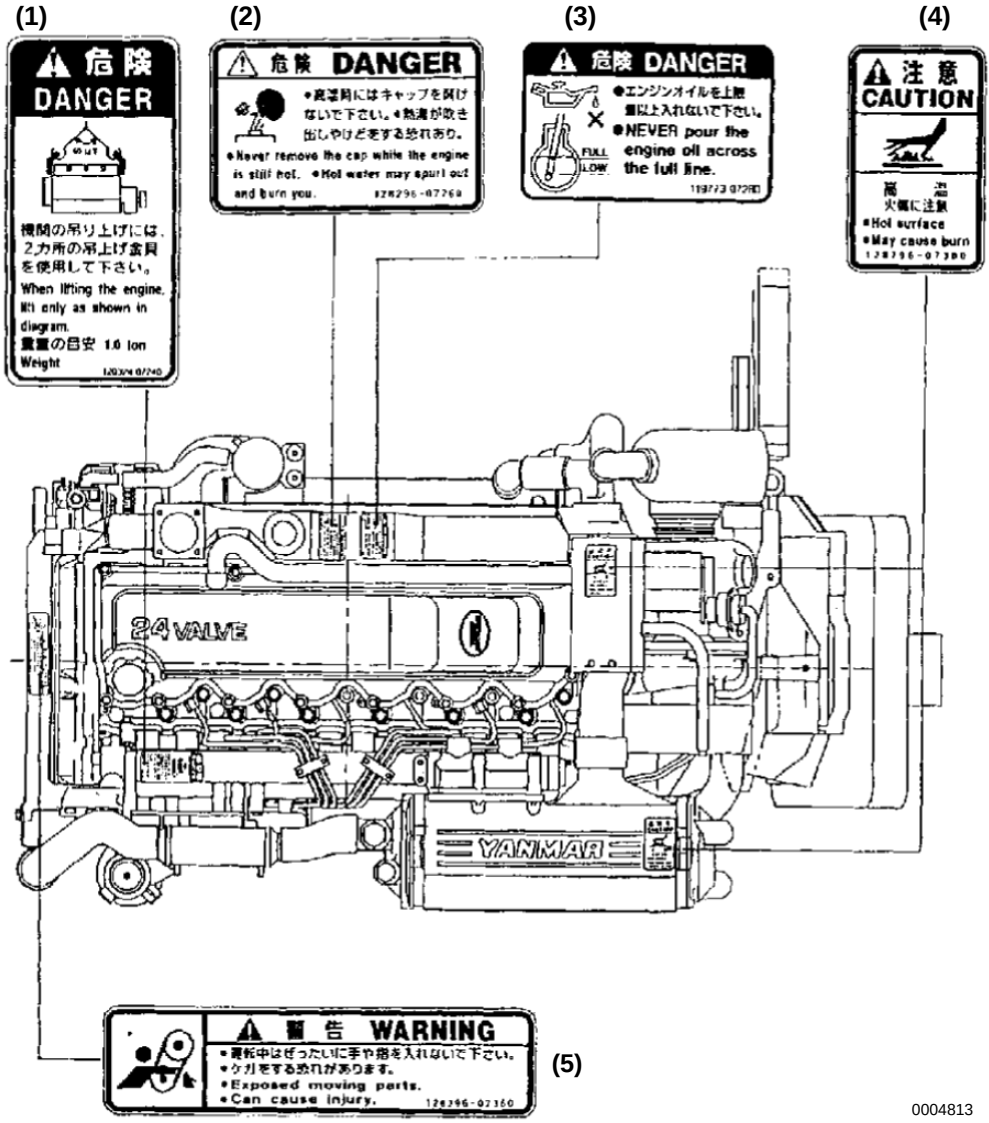

Figure 1

1 – Part Number: 120324-07240
2 – Part Number: 128296-07260
3 – Part Number: 119773-07280
4 – Part Number: 128296–07300
5 – Part Number: 128296–07360

*Note: **Figure 1** shows an overhead view of the 6LPA engine.*

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PRODUCT OVERVIEW

YANMAR 6LPA FEATURES AND APPLICATIONS

The 6LPA series are 6-cylinder, 4-stroke direct injection diesel engines equipped with liquid coolant systems.

The 6LPA-STP2 engines are equipped with a marine gear (ZF63A1 or KMH50A).

The 6LPA-STZP2 engines are equipped with a stern drive (Mercruiser Bravo).

These engines are designed for pleasure craft use.

It is recommended that new vessels be propped so the engines can operate at 100 - 200 rpm above the rated power output (3800 rpm) to allow for future added weight and hull resistance. The engine must be able to reach the rated power output rpm under full load at all times.

Failure to do so can lead to reduced vessel performance, lead to increased smoke levels and cause permanent damage to your engine.

The engine must be installed correctly with coolant lines, exhaust gas lines and electrical wiring. Any auxiliary equipment attached to the engine should be easy to use and accessible for service. To handle the drive equipment, propulsion systems (including the propeller) and other onboard equipment, always observe the instructions and cautions given in the operation manuals supplied by the shipyard and equipment manufacturers.

The 6LPA series engines are designed to be operated at maximum throttle (3800 rpm) for less than 5% of total engine time (30 minutes out of every 10 hours) and cruising speed (2800 - 3600 rpm or less) for less than 90% of total engine time (9 hours out of every 10 hours).

The laws of some countries may require hull and engine inspections, depending on the use, size and cruising area of the boat. The installation, fitting and surveying of this engine all require specialized knowledge and engineering skills. See Yanmar's local subsidiary in your region or your authorized Yanmar marine dealer or distributor.

New Engine Break-In

As with all reciprocating engines, the way your engine is operated during its first 50 hours of operation plays a very significant role in determining how long it will last and how well the engine will perform over its lifetime.

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A new Yanmar diesel engine must be operated at suitable speeds and power settings during the break-in period to make the sliding parts, such as piston rings, break in properly and to stabilize engine combustion.

During the break-in period, the engine coolant temperature gauge should be monitored, temperature should be between 71˚ - 87˚C (160˚ - 190˚F).

During the first 10 hours of operation, the engine should be run at maximum rpm minus 400 - 500 rpm (approximately 60 - 70% of load) most of the time. This will ensure the sliding parts break in properly. During this period, avoid operating at maximum engine speed and load to avoid damaging or scoring sliding parts.

Do not operate the engine at low idle or at low speed and light load for more than 30 minutes at a time. Since unburned fuel and engine oil will adhere to the piston rings when operating at low speeds for long periods, this will interfere with proper movement of the rings and the lube oil consumption may increase. Low idle speed does not allow break-in of sliding parts.

If operating engine at low speed and light load, you must race the engine to clean the carbon from the cylinders and fuel injection valve.

Perform this procedure in open waters:

- With the clutch in NEUTRAL, accelerate from the low speed position to the high speed position briefly.
- Repeat this process five times.

Once past the initial 10 hours until 50 hours, the engine should be used over its full operating range, with special emphasis on running at relatively high power settings. This is not the time for an extended cruise at idle or low speed. The boat should be run at maximum speed minus 400 rpm most of the time (approximately 70% load), with a 10 minute run at maximum minus 200 - 300 rpm (approximately 80% load) every 30 minutes and a 4 - 5 minute period of operation at WOT (wide open throttle) once each 30 minutes. During this period, be sure not to operate your engine at low speed and light load for more than 30 minutes. If operating engine at low speed and light load by necessity, just after the low idle operation, be sure to race the engine.

To complete engine break-in, perform *After Initial 50 Hours* maintenance procedures. *See Periodic Maintenance Schedule on page 54*.

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COMPONENT IDENTIFICATION

Service Side (Left Side as Viewed from Propeller)

*Note: 6LPA-STZP2 with stern drive shown. Components marked with an * are for 6LPA-STZP2 only.*

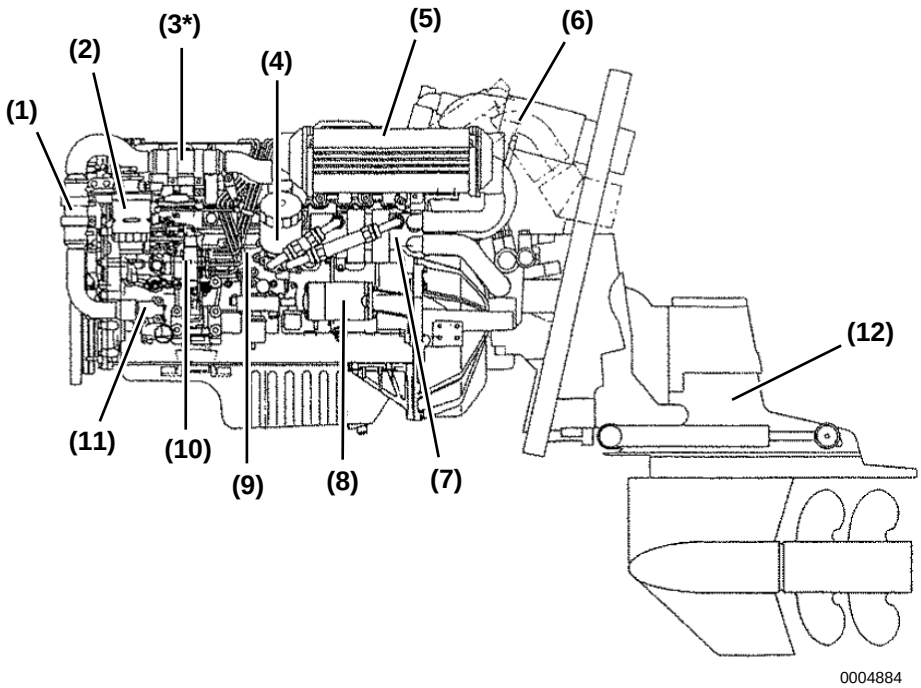

Figure 1

1 – Fuel Cooler
2 – Fuel Filter
3 – Power Steering Oil Cooler*
4 – Engine Oil Filter
5 – Intercooler
6 – Mixing Elbow
7 – Engine Oil Cooler
8 – Starter
9 – Engine Oil Cooler
10 – Fuel Injection Pump
11 – Seawater Pump
12 – Stern Drive

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Non-Service Side

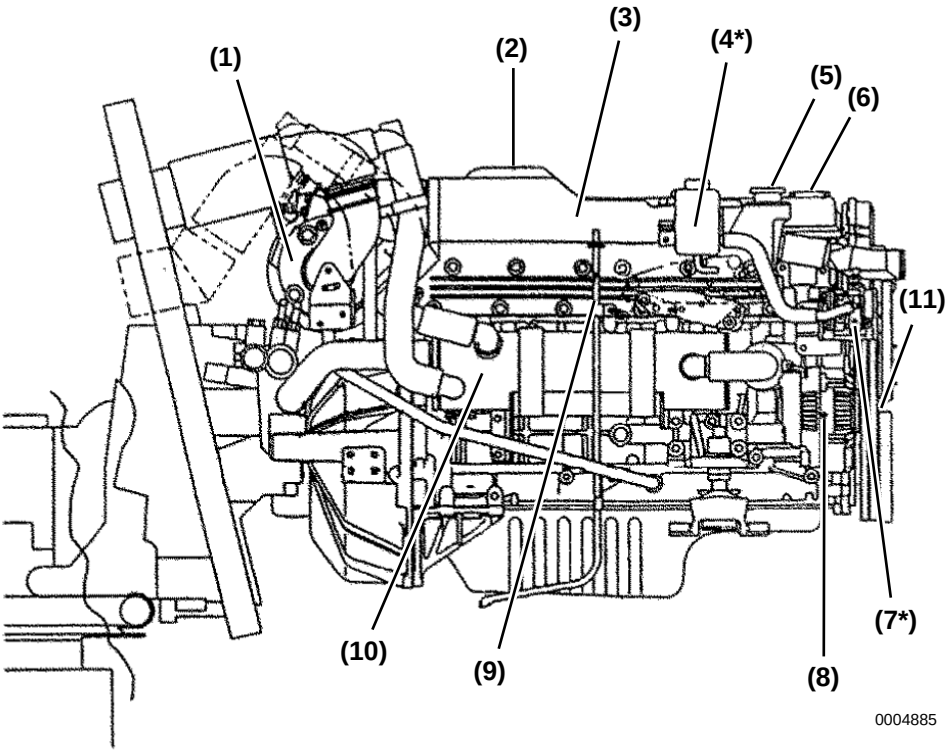

Figure 2

1 – Turbocharger
2 – Engine Nameplate (on rocker arm cover)
3 – Fresh Water (Coolant) Tank
4 – Power Steering Oil Tank*
5 – Fresh Water Filler Cap
6 – Engine Oil Filler Cap
7 – Power Steering Oil Pump*
8 – Alternator
9 – Engine Oil Dipstick
10 – Fresh Water Cooler
11 – V-Belt

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ENGINE NAMEPLATE

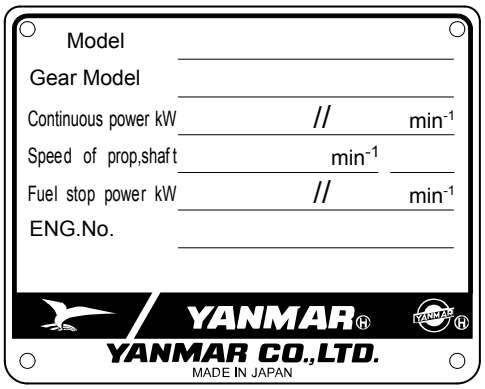

Figure 3

The nameplate of Yanmar 6LPA series engines is shown in **Figure 3**. The nameplate is located on the engine rocker arm cover. Check the engine's model, output, rpm and serial number on the nameplate. Replace if damaged or lost.

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FUNCTION OF MAJOR COMPONENTS

Name of Component	Function
Fuel Filter	Removes dirt and water from the fuel. The filter is a cartridge type, and the inner element should be replaced before clogging occurs. A water separator is on the bottom of the filter and should be drained periodically.
Fuel Feed Pump	A mechanical pump that pumps fuel from the tank to the fuel injection pump. It is built in to the fuel injection pump.
Fuel Bleed Pump	This is a manual fuel pump. Pushing the knob on the top of the fuel filter feeds the fuel. The pump is also used to bleed air from the fuel system.
Engine Oil Filler Port	Filler port for engine oil.
Engine Oil Filter	Filters fine metal fragments and carbon from the engine oil. Filtered engine oil is distributed to the engine's moving parts. The filter is a spin-on type and the inner element should be replaced periodically.
Engine Oil Dipstick	Gauge stick for checking the engine oil level.
Marine Gear Oil Filler Port (If Equipped)	Filler port for marine gear lube oil. Located on top of the marine gear case.
Cooling System	There are two cooling systems: fresh water and seawater.
• Fresh Water (Coolant) Tank • Fresh Water Cooler • Cooling Water Pump	The tank stores the fresh cooling water and is connected to the fresh water cooler. Cooling seawater passes through the fresh water cooler to cool the fresh water by heat exchange. After cooling, the cooled fresh water is fed by the cooling water pump to the inside of the engine, around the combustion chamber, turbocharger and then returned to the tank.
Filler Cap	Located on the top of the fresh water recovery tank. It has two pressure regulating valves (release and retraction valves). When the cooling water tempereature rises, the pressure inside the fresh water tank increases causing the release valve in the filler cap to open.
Coolant Recovery Tank	Hot water and steam pass through a rubber hose to the subtank for cooling. (The filler port and the subtank are connected by a rubber hose.) When the load is reduced and the cooling water temperature falls, the pressure in the fresh water tank is lowered, activating the retraction valve in the filler cap. This causes the cool water in the subtank to return to the fresh water recovery tank. This process reduces the consumption of cooling water.
Turbocharger	A pressurized intake air feeding device. The exhaust gas turbine is rotated by the exhaust gas and the power is used to rotate the blower. This pressurizes the intake air for sending to the cylinder.
Intercooler	This heat exchanger cools the pressurized charging air from the turbocharger with water.
Zinc Anode	The metal area of the seawater cooling system is prone to galvanic corrosion. The zinc anode is installed in the various coolers to prevent this. When the zinc anode becomes worn, components in the fresh water cooler, oil cooler, etc. will corrode. Periodic replacement of the zinc anode is necessary.
Nameplates	Nameplates are provided on the engine and have the model, serial number and other data.
Starter	A DC motor for starting the engine. Electric current causes the pinion gear to engage with the ring gear on the flywheel to start the engine.
Alternator	This generator rotates by a V-belt drive to charge the battery during operation.

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CONTROL EQUIPMENT

The control equipment at the helm makes remote control operation possible. It consists of the instrument panel, which is connected to the engine by a wire harness, and the remote control (throttle) handle, which is connected by control cables to the engine control lever.

Instrument Panel (Optional)

Equipment and Functions

The instrument panel has the following gauges and alarm devices.

Gauge or Switch		New B-Type Panel See Figure 4	New C-Type Panel See Figure 5	New D-Type Panel See Figure 6
Switches	Key (Starter) Switch	X	X	X
	Engine Stop Button	X	X	X
	Alarm (Buzzer)	X	X	X
	Alarm (Buzzer) Stop Switch	X	X	X
	Backlight Switch for Gauges	X	X	X
Warning Indicators	Battery Low Charge	X	X	X
	Fresh Water (Coolant) High Temperature	X	X	X
	Engine (Lube) Oil Low Pressure	X	X	X
	Fresh Water (Coolant) Level	—	X	X
	Exhaust (Cooling Seawater Flow)	X	X	X
	Fuel Filter (Water Separator)	X	X	X
	Gear Oil (6LPA-STZP2 Only)	—	X	X
Gauges	Tachometer with Hourmeter	X	X	X
	Engine (Lube) Oil Pressure Gauge	—	X	X
	Fresh Water (Coolant) Temperature Gauge	—	X	X
	Turbocharger Boost Pressure Gauge	—	—	X
Clock	Quartz Clock	X (Option)	X (Option)	X
Indicator	Preheat Indicator	X (Option)	X (Option)	X
X = Available	— = Not Available			

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New B-Type

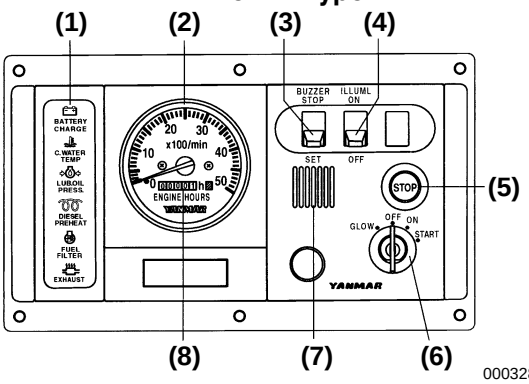

Figure 4

1 – Warning Indicator Display
2 – Tachometer
3 – Alarm Stop Switch
4 – Panel Illumination Switch
5 – Engine Stop Button
6 – Starter (Key) Switch
7 – Alarm
8 – Hourmeter

New C-Type

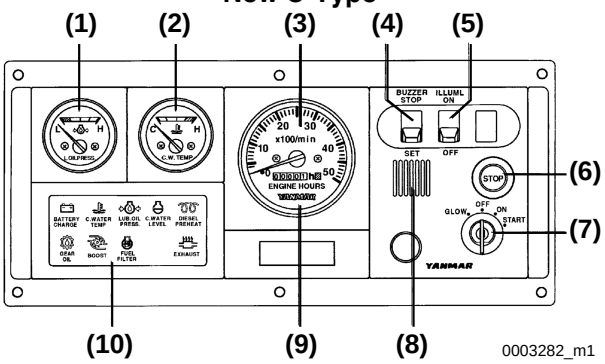

Figure 5

1 – Engine Oil Pressure Gauge
2 – Fresh Water (Coolant) Temperature Gauge
3 – Tachometer
4 – Alarm Stop Switch
5 – Panel Illumination Switch
6 – Engine Stop Button
7 – Start (Key) Switch
8 – Alarm
9 – Hourmeter
10 – Warning Indicator Display

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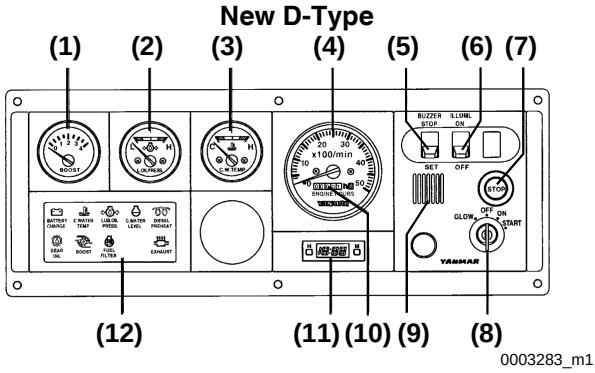

Figure 6

1 – Turbocharger Boost Pressure Gauge
2 – Engine Oil Pressure Gauge
3 – Fresh Water (Coolant) Temperature Gauge
4 – Tachometer
5 – Alarm Stop Switch
6 – Panel Illumination Switch
7 – Engine Stop Button
8 – Start (Key) Switch
9 – Alarm
10 – Hourmeter
11 – Clock
12 – Warning Indicator Display

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Available Alarm Switches and Meter Senders

			6LPA-STP2 6LPA-STZP2
Switches	Battery Not Charging		○
	Fresh Water (Coolant) Temperature Too High		○
	Engine (Lube) Oil Pressure Too Low		○
	Fresh Water (Coolant) Level Too Low		□
	Exhaust (Cooling Seawater Flow) Restriction		□
	Gear Oil (Stern Drive Models Only)		□
	Fuel Filter		○
Senders	Tachometer		○
	Fresh Water (Coolant) Temperature		□
	Engine (Lube) Oil Pressure		□
	Boost Pressure		□
	Fresh Water (Coolant) Temperature	For two stations	□
	Engine (Lube) Oil Pressure		□
○ = Standard		□ = Optional	

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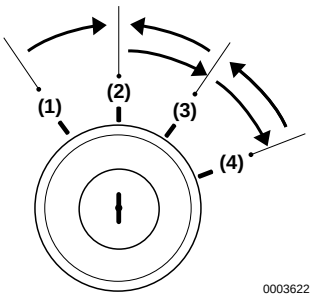
Switches and Gauges

Switch or Gauge	Function
 Starter (Key) Switch	OFF (2): The key can be inserted or removed from switch. All power is turned off. * ON (3): For engine operation. Gauges and alarms are operational. START (4): For starting engine. When key is released after engine starts, key automatically moves to ON position. **NOTICE: *NEVER hold the key in the START position for longer than 15 seconds or the starter motor will overheat.*** GLOW (1): For air heater (optional).
Engine Stop Button	Press the button to stop the engine by cutting off the fuel flow. Continue to press the button until the engine has stopped. **
Warning Alarm (Buzzer)	The alarm sounds if an abnormality is detected. *See Warning Devices on page 20*.
Warning Indicators	The lamps illuminate when an abnormaility is detected. *See Warning Devices on page 20*.
Alarm (Buzzer) Stop Switch	The switch is used to shut the alarm off temporarily. Turn the alarm (buzzer) OFF when inspecting for cause. **WARNING! *Inspect and repair the abnormality immediately.***
Backlight Switch	Turns instrument panel backlighting OFF or ON.
Hourmeter	Shows the total number of operating hours. Can be used as a guide for periodic maintenance checks. The hourmeter is located at the bottom of the tachometer.
Engine (Lube) Oil Pressure Gauge	Shows the engine (lube) oil pressure.
Fresh Water (Coolant) Temperature Gauge	Shows the cooling fresh water temperature.
Turbocharger Boost Pressure Gauge	Shows the intake air pressure (intake air boost pressure of turbocharger).
Preheat Indicator (If equipped)	Illuminates when the air heater is heating up for easier starting in cold temperatures. Indicator is located in the warning lamp cluster.

* The engine cannot be stopped by the starter (key) switch. Use the engine stop button to turn engine OFF.

** Releasing the engine stop button before the engine has stopped rotating will cause the engine to continue to run.

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Warning Devices

When a sensor detects a problem during operation, the indicator on the instrument panel will light and an alarm will sound. Indicators are located on the instrument panel, the alarm is located on the back of the panel. Under normal operating conditions, the indicators are off.

- Alarm (Buzzer): If a warning lamp illuminates, the alarm will sound. However, no alarm will sound when the battery charging lamp illuminates.
- Alarm (Buzzer) Stop Switch: When investigating the cause of an alarm, press the alarm (buzzer) stop switch. **WARNING!** ***The switch is used to shut the alarm off temporarily. Turn the alarm (buzzer) OFF when inspecting for cause. Inspect and repair the abnormality immediately.***
- Warning Indicators: When operation is normal, the warning indicators are OFF. If an abnormality is detected, the sensor will trigger the appropriate warning indicator to light.

Figure 7

Battery Low Charge Indicator **(Figure 7)** - When the alternator output is too low, the indicator will light. When charging begins, the indicator will turn off. No alarm will sound for low battery charge.

Figure 8

Fresh Water (Coolant) High Temperature Indicator and Alarm **(Figure 8)** - When the coolant temperature reaches the maximum allowable temperature (95˚C [203˚F] or higher), the indicator will light and the alarm will sound. Continuing operation at temperatures exceeding the maximum limit will result in damage and seizure. Check the load and troubleshoot the fresh water cooling system.

Figure 9

Engine (Lube) Oil Low Pressure Indicator and Alarm **(Figure 9)** - When the engine oil pressure falls below the specified level, the oil pressure sensor will send a signal to the indicator causing it to light and the alarm to sound. Stop operation immediately to avoid damage to the engine. Check the oil level and troubleshoot the lubrication system.

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Figure 10

Fresh Water (Coolant) Level Indicator and Alarm **(Figure 10)** - When the amount of cooling water in the fresh water recovery tank falls below normal, the sensor will send a signal to the indicator causing it to light and the alarm to sound. Stop operation immediately to avoid damage to the engine. Check the water level in the cooling water recovery tank and troubleshoot the cooling system.

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Figure 11

Fuel Filter (Water Separator) **(Figure 11)** - When the water level inside the water separator becomes too high, the sensor will send a signal to the indicator causing it to light. Drain the water separator. If operation is continued without draining the water separator, fuel feed to the engine is restricted and may cause damage to the engine or fuel injection pump.

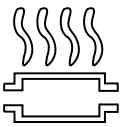

Figure 12

Exhaust (Cooling Seawater Flow) Restriction **(Figure 12)** - When the amount of cooling seawater being discharged is too low, the sensor will activate the warning indicator. Stop operation immediately to avoid damage to the engine. Check the seawater cooling system for restriction or damage.

Figure 13

Gear Oil Level (6LPA-STZP2 Only) **(Figure 13)** - When the amount of gear oil falls below normal, the sensor will send a signal to the indicator causing it to light and the alarm to sound. Stop engine immediately to avoid damage to the gear device. Check the oil level in the gear and troubleshoot the gear system.

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Alarms

Check that indicators and alarms are working normally when the key is turned to ON.

Key Switch		OFF ⇒ ON	START ⇒ ON
Engine		Before starting	Running
Alarm		ON	OFF
Indicators	Battery Low Charge Indicator	ON	OFF
	Fresh Water (Coolant) High Temperature Indicator	OFF	OFF
	Engine (Lube) Oil Low Pressure Indicator	ON	OFF
	Fresh Water (Coolant) Level Indicator	OFF	OFF
	Fuel Filter (Water Separator) Indicator	OFF	OFF
	Exhaust (Cooling Seawater Flow) Restriction Indicator	ON	OFF
	Gear Oil Level (6LPA-STZP2 Only)	OFF	OFF

Key (Starter) Switch

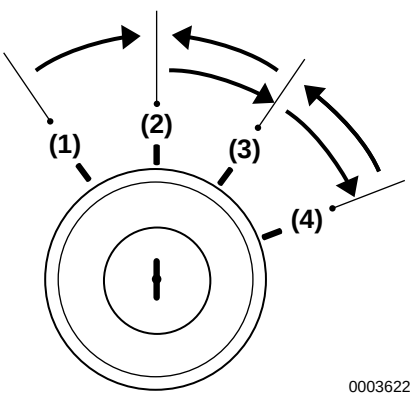

Figure 14

The GLOW position **(Figure 14, (1))** is the start aid position. Electric current to the air heater (if equipped) is turned on.

The START position **(Figure 14, (4))** allows current to the starting motor. When starting the engine, move the key to the START position and release. The key will automatically move to the ON position.
NOTICE: ***NEVER hold the key in the START position for longer than 15 seconds or the starter motor will overheat.***

When the key is in the OFF position **(Figure 14, (2))** the electric current is off. The key can be inserted or removed in this position.

The ON position **(Figure 14, (3))** allows electrical current to the controls and equipment and allows the engine to keep running. To stop the engine, keep the key switch in the ON position and push the engine stop button. After stopping the engine, turn key to OFF position.

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Engine Stop Button

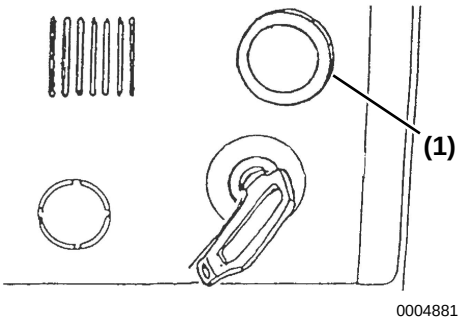

Figure 15

Push and hold the stop button **(Figure 15, (1))** on the instrument panel to stop the engine. When the stop button is pushed, the solenoid valve on the fuel injection pumps stops the fuel supply to the engine.

Press and hold the engine stop button until the engine has come to a complete stop.
NOTICE: ***Releasing the engine stop button before the engine has stopped rotating will cause the engine to continue to run.***

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Remote Control (Throttle) Handle

The engine is controlled by the remote control handle located in the cockpit. The speed control lever on the engine and clutch lever on the marine drive are connected by remote control cables. There are various models of remote control handles available. When using a model other than shown below, consult the manufacturer's documentation for more information.

Morse Remote Control Handle (Optional)

This is a single-lever remote control handle connected by a remote cable. It operates the clutch to NEUTRAL, FORWARD and REVERSE and controls the engine speed.

MT-3 Top Mount

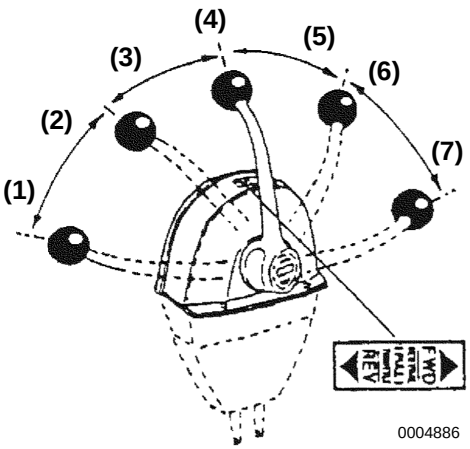

Figure 16

1 – Reverse High Speed
2 – Reverse Low Speed
3 – Reverse
4 – Neutral
5 – Forward
6 – Forward Low Speed
7 – Forward High Speed

MV Side Mount

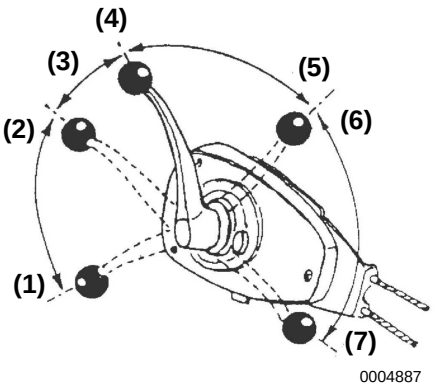

Figure 17

1 – Forward High Speed
2 – Forward Low Speed
3 – Forward
4 – Neutral
5 – Reverse
6 – Reverse Low Speed
7 – Reverse High Speed

The operation labels on the handle are:

- FWD - Forward
- NEU - Neutral (Clutch Disengaged)
- Throttle - Position to reduce engine speed
- REV - Reverse

Starting and Stopping

Put the handle in NEUTRAL. This puts the clutch in the disengaged position and the engine at a low speed.

Forward

Move the handle from NEUTRAL to FWD (forward). This engages the clutch in forward and simultaneously increases the engine speed. Pushing the handle further in the same direction increases engine speed to full speed.

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Reverse

Move the handle from NEUTRAL to REV (reverse). This engages the clutch in reverse and simultaneously increases the engine speed. Pushing the handle further in the same direction increases engine speed to full speed.

Free Throttle Operation

When the boat is stopped (clutch is in NEUTRAL) the idling speed of the engine can be increased in the following manner:

1. Ensure the handle is in NEUTRAL.
2. Disengage the clutch:

MT-3

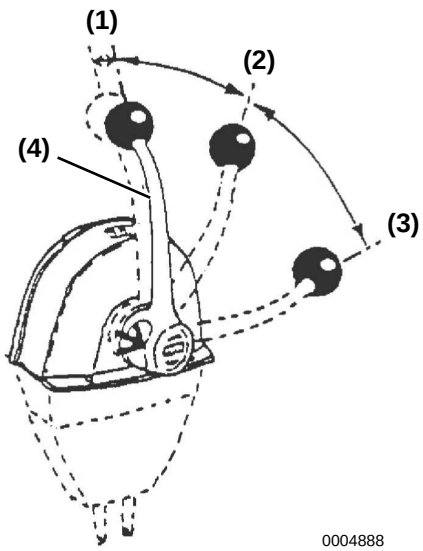

Figure 18

1 – Neutral
2 – Low Speed
3 – High Speed
4 – Remote Control (Throttle) Handle

MV

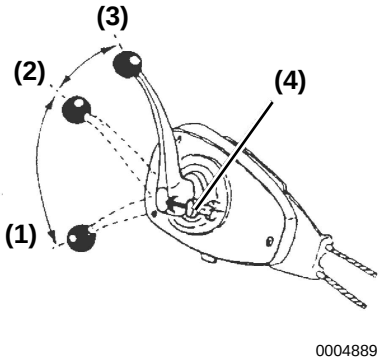

Figure 19

1 – High Speed
2 – Low Speed
3 – Neutral
4 – Free Throttle Button

3.
   - **MT-3:** Pull the throttle handle **(Figure 18, (4))** all the way out.
   - **MV:** Pull out the free throttle button **(Figure 19, (4))**, located next to the handle.

   When the handle or button is pulled out, move the handle to either FORWARD or REVERSE to increase the idling speed.

Returning to Normal Operation

- **MT-3:** Move the throttle handle to NEUTRAL **(Figure 18, (1))**. The lever will automatically return to the normal position.
- **MV:** Move throttle handle to NEUTRAL **(Figure 19, (3))**. Push the free throttle button in.

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BEFORE YOU OPERATE

This section of the *Operation Manual* describes the diesel fuel, engine oil and engine coolant specifications and how to replenish them. It also describes the daily engine checks.

DIESEL FUEL

Diesel Fuel Specifications

Diesel fuel should comply with the following specifications. The table lists several worldwide specifications for diesel fuels.

DIESEL FUEL SPECIFICATION	LOCATION
ASTM D975 No. 2-D, No. 1-D	USA
EN590	European Union
ISO 8217 DMX	International
BS 2869-A1 or A2	United Kingdom
JIS K2204	Japan

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Additional Technical Fuel Requirements

- The fuel cetane number should be equal to 45 or higher.
- The sulfur content must not exceed 0.5% by volume. Less than 0.05% is preferred.
- NEVER mix kerosene, used engine oil, or residual fuels with the diesel fuel.
- Water and sediment in the fuel should not exceed 0.05% by volume.
- Keep the fuel tank and fuel-handling equipment clean at all times.
- Ash content not to exceed 0.01% by volume.
- Carbon residue content not to exceed 0.35% by volume. Less than 0.1% is preferred.
- Total aromatics content should not exceed 35% by volume. Less than 30% is preferred.
- PAH (polycyclic aromatic hydrocarbons) content should be below 10% by volume.
- Do not use Biocide.
- Do not use kerosene or residual fuels.

Handling of Diesel Fuel

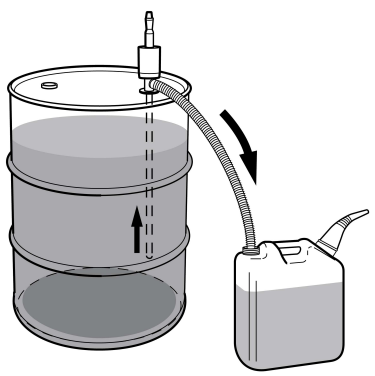

Figure 1

1. Water and dust in the fuel may cause engine failure. When fuel is stored, be sure that the inside of the storage container is clean and dry, and that the fuel is stored away from dirt or rain.
2. Keep the fuel container stationary for several hours to allow any dirt or water to settle to the bottom of the container. Use a pump to extract the clear, filtered fuel from the top of the container **(Figure 1)**.

Fuel Tank

Note: Optional fuel tank style shown.

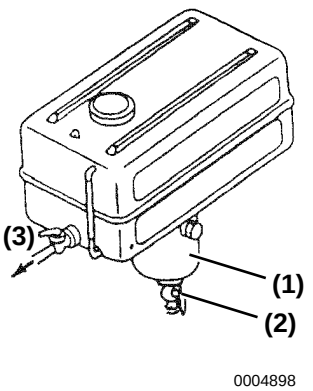

Figure 2

1 – Sediment Bowl
2 – Drain Cock
3 – Fuel Line To Engine

Install a drain cock **(Figure 2, (2))** at the bottom of the fuel tank to remove water and contaminants from the sediment bowl **(Figure 2, (1))**.

The fuel outlet should be positioned 20 - 30 mm (0.75 - 1.125 in.) above the bottom of the tank so that only clean fuel is distributed to the engine.

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Fuel System

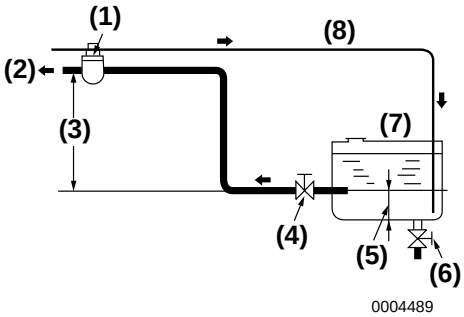

Figure 3

1 – Fuel Filter
2 – To Fuel Injection Pump
3 – Less than 500 mm (20 in.)
4 – Fuel Cock
5 – 20 - 30 mm (0.75 - 1.125 in.) Approximately
6 – Drain Cock
7 – Fuel Tank
8 – Fuel Return Line

Install a fuel line from the fuel tank to the fuel pump. See **Figure 3**.

Filling the Fuel Tank

Before filling fuel tank for the first time:

Rinse fuel tank with kerosene or diesel fuel. Dispose of waste properly.

To fill the fuel tank:

1. Clean the area around the fuel cap.
2. Remove the fuel cap from the fuel tank.
3. Fill the tank with clean fuel free of oil and dirt. **WARNING!** ***Hold the hose nozzle firmly against the filler port while filling. This prevents static electricity buildup which could cause sparks and ignite fuel vapors.***
4. Stop fueling when the gauge shows the fuel tank is full. **NOTICE:** ***NEVER overfill the fuel tank.***
5. Replace the fuel cap and hand-tighten. Over-tightening the fuel cap will damage it.

Bleeding the Fuel System

Bleeding must be done if any fuel system maintenance has been performed (replacement of fuel filter, etc.) or if the engine does not start after several attempts.

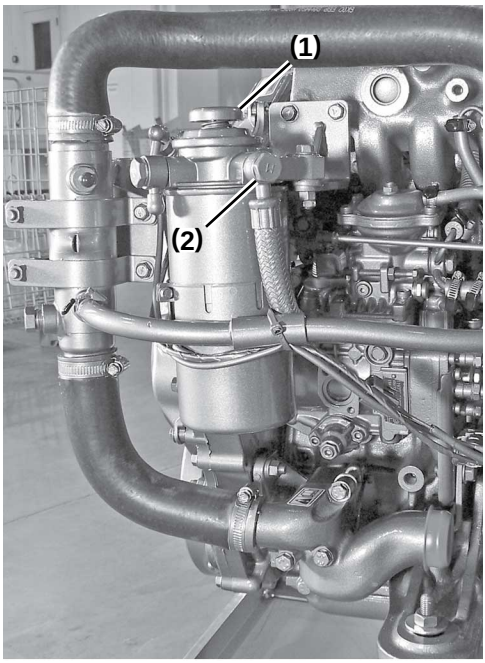

Figure 4

1. Check the fuel level in the fuel tank. Refill if necessary.
2. Open the fuel cock of the fuel tank. **WARNING!** ***ALWAYS wear safety glasses when bleeding the fuel system.***
3. Loosen the air bleed screw **(Figure 4, (2))** 2 - 3 turns.
4. Push up and down on the priming pump **(Figure 4, (1))** to release air out of the air bleed screw.
5. Continue pumping until a solid stream of fuel with no air bubbles begins to flow.
6. Tighten the air bleed screw.

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ENGINE OIL

Engine (Lube) Oil Specifications

Use an engine oil that meets or exceeds the following guidelines and classifications:

API Service Categories CD or higher

Recommended SAE Oil Viscosity: 10W30 or 15W40

Note:

1. *Be sure the engine oil, engine oil storage containers and engine oil filling equipment are free of sediment or water.*
2. *Change the engine oil after the first 50 hours of operation and then at every 125 hours thereafter.*
3. *Select the oil viscosity based on the ambient temperature where the engine is being operated. See the SAE Service Grade Viscosity Chart* ***(Figure 5)****.*
4. *Yanmar does not recommend the use of engine oil "additives."*

Handling Engine Oil

1. When handling and storing engine oil, be careful not to allow dust and water to contaminate the oil. Clean around the filler port before filling.
2. Do not mix lube oils of different types or brands. Mixing may cause the chemical characteristics of the oil to change and lubricating performance to decrease, reducing the engine's life.
3. Engine oil should be changed at the specified intervals, regardless if the engine has been operated.

Engine Oil Viscosity

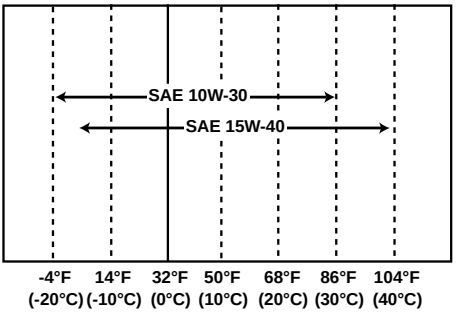

Figure 5

If you operate your equipment at temperatures outside the limits shown, consult your authorized Yanmar dealer or distributor for special lubricants or starting aids.

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Checking the Engine Oil

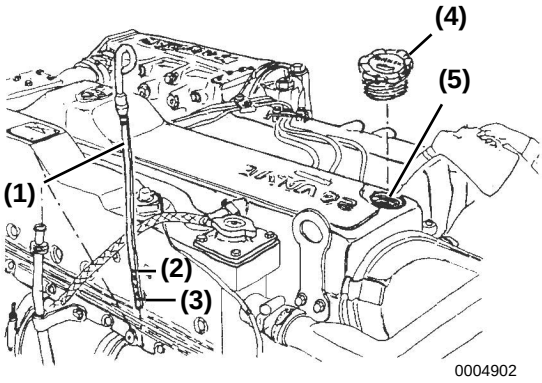

Figure 6

1. It is recommended that the engine be as level as possible before checking the oil.
2. Remove dipstick **(Figure 6, (1))** and wipe with clean cloth.
3. Fully reinsert dipstick.
4. Remove dipstick. The oil level should be between upper **(Figure 6, (2))** and lower **(Figure 6, (3))** lines on the dipstick.
5. Add oil if necessary. *See Adding Engine Oil on page 31*. **NOTICE: *NEVER overfill the engine with oil.***
6. Fully reinsert dipstick.

Adding Engine Oil

1. **NOTICE: *Prevent dirt and debris from contaminating engine oil. Carefully clean the dipstick and the surrounding area before you remove the cap.*** Remove the oil filler port cap **(Figure 6, (4))** from filler port **(Figure 6, (5))** and fill with engine oil.
2. Fill with oil to the upper limit on the dipstick **(Figure 6, (2))**. **NOTICE: *NEVER overfill the engine with engine oil.***
3. Insert the dipstick fully to check the level. **NOTICE: *ALWAYS keep the oil level between upper and lower lines on the oil cap / dipstick.***
4. Tighten the filler port cap securely by hand.

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MARINE DRIVE OIL

Note: Refer to the marine gear manufacturer's operation manual for the marine gear oil specifications. Refer to the manufacturer's operation manual for marine gear or stern drive oil specifications.

Mercruiser® Bravo Stern Drive Oil Specifications

Use marine gear oil that meets or exceeds the following guidelines and classifications:

Drive Oil

- QuickSilver® [1] High Performance Gear Lube.

Power Steering Oil (6LPA-STZP2 Only)

- Quicksilver® Power Trim and Steering Fluid or Dexlone-II

Power Trim Oil

- Quicksilver® Power Trim and Steering Fluid or SAE 10W-30 or 10W-40 Engine Oil

Checking and Adding Marine Drive Oil

Note: Refer to the manufacturer's operation manual for the proper procedure to check and fill the marine drive oil.

Checking and Adding Power Steering Oil (6LPA-STZP2 Models)

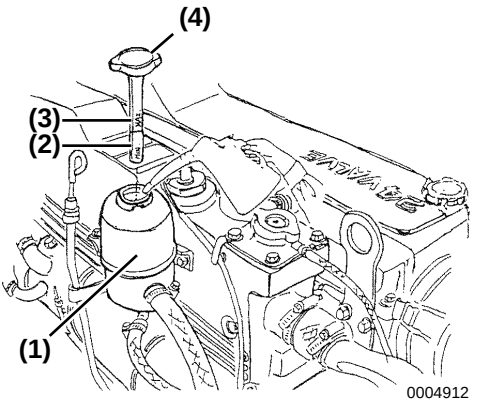

Figure 7

1. Remove the filler cap / dipstick **(Figure 7, (4))** from the power steering oil service tank **(Figure 7, (1))** and wipe with a clean cloth.
2. Fully reinsert dipstick.
3. Remove dipstick. The oil level should be between upper **(Figure 7, (3))** and lower **(Figure 7, (2))** lines on the dipstick.
4. Fill with oil to the upper limit on the dipstick. *See Mercruiser® Bravo Stern Drive Oil Specifications on page 32*. **NOTICE: *NEVER overfill the power steering system with oil.***
5. Fully reinsert dipstick and tighten.

[1] QuickSilver is a registered trademark of Brunswick Corporation.

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ENGINE COOLANT

Engine Coolant Specifications

- Texaco Long Life Coolant (LLC), both standard and premixed, product code 7997 and 7998.
- Havoline Extended Life Antifreeze / Coolant, product code 7994.

Note: In the U.S., LLC is required for the warranty to be valid.

Engine Coolant

NOTICE: ***Always add LLC to soft water - especially when operating in cold weather. Without LLC, cooling performance will decrease due to scale and rust in the cooling system. Water alone may freeze and form ice; it expands approximately 9% in volume. Use the proper amount of coolant concentrate for the ambient temperature as specified by the LLC manufacturer. LLC concentration should be a minimum of 30% to a maximum of 60%. Too much LLC will decrease the cooling efficiency also. Do not mix different types or brands of LLC or a harmful sludge may form. Do not use hard water. Water should be clean and free from sludge or particles. Following the manufacturer's recommendations, use a proper LLC which will not have any adverse effects on the materials (cast iron, aluminum, copper, etc.) of the engine's fresh water cooling system. See Engine Coolant Specifications on page 33. Excessive use of antifreeze also lowers the cooling efficiency of the engine. Be sure to use the mixing ratios specified by the antifreeze manufacturer for the temperature range. Replace engine coolant periodically, according to the maintenance schedule in this Operation Manual. Remove scale from the cooling system periodically by flushing the system. Do not mix different brands of antifreeze. Chemical reactions may make the antifreeze useless and engine problems may result.***

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Checking and Adding Engine Coolant

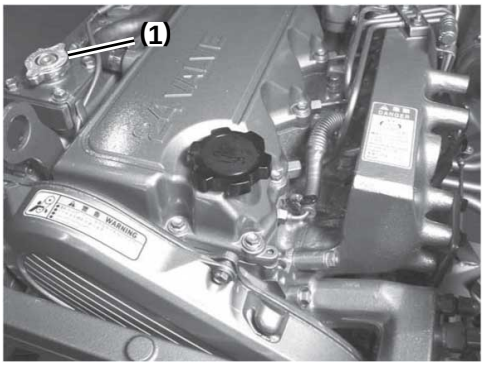

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Figure 8

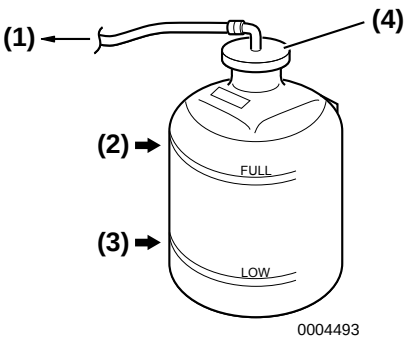
1. Ensure all drain cocks are closed.
2. **WARNING!** ***NEVER remove the filler cap while the engine is hot. Serious burns may result.*** Loosen the filler cap of the coolant tank to relieve the pressure, then remove the filler cap **(Figure 8, (1))**.
3. Pour coolant slowly into the coolant tank to avoid air bubbles. Fill until coolant overflows from the filler port.
4. Align filler cap tabs with filler port notches and tighten filler cap. **WARNING!** ***ALWAYS tighten the filler cap. Steam or scalding water may spray out if it is not closed tightly.***
5. 

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Figure 9

Check the coolant level in the coolant recovery tank. The level should be at the FULL mark **(Figure 9, (2))**. Add coolant if necessary. **NOTICE:** ***NEVER pour cold coolant into a hot engine.***

6. Remove coolant recovery tank cap **(Figure 9, (4))** to add coolant if necessary. Do not add water.
7. Replace filler cap and tighten it firmly. Failure to do so will cause water leakage.
8. Check the rubber hose **(Figure 9, (1))** connecting the coolant recovery tank to the coolant tank / heat exchanger. Replace if damaged.

Note: If the coolant runs low too often or only the coolant level in the coolant tank drops without any change in the level in the coolant recovery tank, there may be water or air leaks in the cooling system. See your authorized Yanmar dealer or distributor.

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CRANKING THE ENGINE

When performing engine break-in or if the engine has not been used for a long period of time, engine oil will not be distributed to all of the operating parts. Using the engine in this condition will lead to seizure.

After a long period of non-use, distribute engine oil to each part by cranking the engine. Perform the following procedure before beginning operation:

1. Open seacock (if equipped).
2. Open fuel cock.
3. Put remote control shift lever in NEUTRAL.
4. Turn battery switch to ON (if equipped).

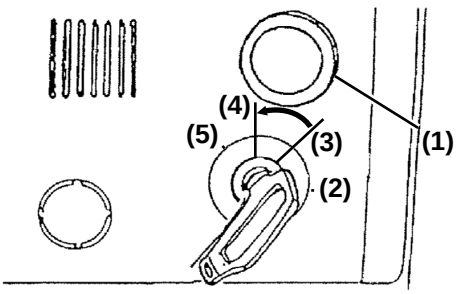

Figure 10

5. Turn key to ON **(Figure 10, (3))**. It is normal for the alarm to sound and the warning indicators to light during cranking.

Note: If the engine has not been operated for a long period of time, check that the key can be moved from START to ON positions smoothly.

6. While pushing the STOP button **(Figure 10, (1))**, turn the key to the START position **(Figure 10, (2))**. **NOTICE: *NEVER hold the key in the START position for longer than 15 seconds or the starter motor will overheat.***
7. When the key is in the START position, the engine will begin cranking. Continue cranking for about 5 seconds and listen for abnormal noise during that time.

Note: If the STOP button is released during the cranking procedure, the engine will start. Do not start the engine in this mode.

8. Move key to OFF position **(Figure 10, (4))**. The engine will stop cranking.

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DAILY CHECKS

Before you start for the day, make sure the Yanmar engine is in good operating condition. **CAUTION!** ***It is important to perform daily checks as listed in this Operation Manual. Periodic maintenance prevents unexpected downtime, reduces the number of accidents due to poor engine performance and helps extend the life of the engine.*** Make sure you check the following items:

Visual Checks

1. Check for engine oil leaks.
2. Check for fuel leaks.
3. Check for engine coolant leaks.
4. Check for damaged or missing parts.
5. Check for loose, missing or damaged fasteners.
6. Check the electrical harnesses for cracks, abrasions, and damaged or corroded connectors.
7. Check hoses for cracks, abrasions and damaged, loose or corroded clamps.
8. Check the fuel filter / water separator for presence of water and contaminants. If you find any water or contaminants, drain the fuel filter / water separator. *See Draining Fuel Filter / Water Separator on page 62*. If you have to drain the fuel filter / water separator frequently, drain the fuel tank and check for water in your fuel supply. *See Draining Water From the Fuel Tank on page 61*.

CAUTION! ***If any problem is noted during the visual check, the necessary corrective action must be taken before you operate the engine.***

Checking Diesel Fuel, Engine Oil and Engine Coolant Levels

Follow the procedures in *Filling the Fuel Tank on page 29*, *Checking the Engine Oil on page 31* and *Checking and Adding Engine Coolant on page 34* to check these levels.

Checking and Refilling Marine Drive Oil

See Checking and Adding Marine Drive Oil on page 32.

Checking the Battery Electrolyte Level

Check the battery electrolyte level before use. *See Checking the Battery Electrolyte Level (Serviceable Batteries Only) on page 62.*

Checking the Alternator Belt

Check the belt tension before use. *See Checking and Adjusting the Alternator V-Belt Tension on page 67 .*

Checking the Remote Control Handle

Check the operation of the remote control handle and ensure it moves smoothly. If it is hard to operate, grease the joints of the remote control cable and lever bearings. If the lever is too loose, adjust the remote control cable. *See Checking and Adjusting Remote Control Cables on page 65*.

Checking the Alarm Indicators

Check the instruments and alarm indicators at regular intervals.

Preparing Fuel, Oil and Coolant in Reserve

Prepare sufficient fuel for the day's operation. Always store engine oil and coolant in reserve (for at least one refill) on board, to be ready for emergencies.

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Checking the Wiring Connectors

See your authorized Yanmar marine dealer or distributor.

Tightening All Major Nuts and Bolts

See Tightening Fasteners on page 51 or see your authorized Yanmar marine dealer or distributor.

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ENGINE OPERATION

⚠ WARNING

Fire and Explosion Hazard

NEVER jump-start the engine. Sparks caused by shorting the battery to the starter terminals may cause a fire or explosion. ONLY use the key switch to start the engine.

Sudden Movement Hazard

Be sure the boat is in open water away from other boats, docks or other obstructions before increasing rpm. Avoid unexpected equipment movement. Shift the marine gear into the NEUTRAL position any time the engine is at idle.

To prevent accidental equipment movement, NEVER start the engine in gear.

Sever Hazard

Keep children and pets away while the engine is operating.

Exhaust Hazard

NEVER block windows, vents or other means of ventilation if the engine is operating in an enclosed area. All internal combustion engines create carbon monoxide gas during operation and special precautions are required to avoid carbon monoxide poisoning.

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NOTICE

If any indicator illuminates during engine operation, stop the engine immediately. Determine the cause and repair the problem before you continue to operate the engine. If the alarm window with audible alarm fails to display and go out about 3 seconds later when the ignition switch is in the ON position, see your authorized Yanmar marine dealer or distributor for service before operating the engine.

Observe the following environmental operating conditions to maintain engine performance and avoid premature engine wear:

- Avoid operating in extremely dusty conditions.
- Avoid operating in the presence of chemical gases or fumes.
- NEVER run the engine if the ambient temperature is above +40˚C (+104˚F) or below -16˚C (+5˚F).
- If the ambient temperature exceeds +40˚C (+104˚F), the engine may overheat and cause the engine oil to break down.
- If the ambient temperature is below -16˚C (+5˚F), rubber components such as gaskets and seals will harden causing premature engine wear and damage.
- Contact your authorized Yanmar marine engine dealer or distributor if the engine will be operated outside of this standard temperature range.

NEVER engage the starter motor while the engine is running. Damage to the starter motor pinion and / or ring gear will result.

STARTING THE ENGINE

NOTICE: ***If the vessel is equipped with a water lift (water lock) muffler, excessive cranking could cause seawater to enter the cylinders and damage the engine. If the engine does not start after cranking for 10 seconds, close the seacock to avoid filling the muffler with water. Crank for 10 seconds or until the engine starts. When the engines does start, stop the engine immediately.***

1. Open the seacock (if equipped).
2. Open the fuel cock.
3. Put the remote control handle in NEUTRAL.

Note: Safety equipment should make it impossible to start the engine in any other position than NEUTRAL.

4. Turn the battery master switch (if equipped) to ON.

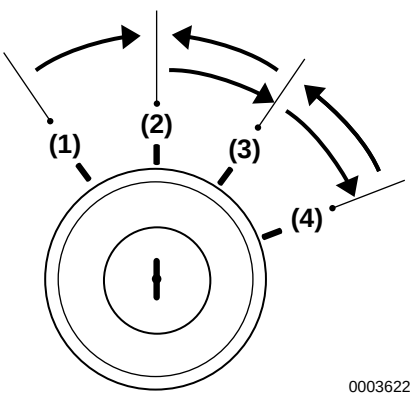

Figure 1

5. Turn key switch to ON **(Figure 1, (3))**. Ensure that the instrument panel indicators light and the alarm sounds. This indicates that indicators and alarm are working correctly.

Note: The coolant high temperature alarm indicator does not come on during start-up.

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6. Turn the key switch to START **(Figure 1, (4))**. Release the key switch when the engine has started. **NOTICE: *NEVER hold the key in the START position for longer than 15 seconds or the starter motor will overheat.***
7. The alarm should stop and the indicators should go out. **NOTICE: *If any indicator fails to illuminate when the key switch is in the ON position, see your authorized Yanmar marine dealer or distributor for service before operating the engine.***

Note: When the engine has not been used for a long period of time, check that the key can move from the START position to the ON position smoothly.

Starting at Low Temperatures

Comply with local environmental requirements. Use air heaters (if equipped) to avoid starting problems and white smoke. **NOTICE: *NEVER use an engine starting aid such as ether. Engine damage will result.***

To limit white smoke, run the engine at low speed and under moderate load until the engine reaches normal operating temperature. A light load on a cold engine provides better combustion and faster engine warm-up than no load.

Avoid running the engine at idling speed any longer than necessary.

Starting with Air Heater (If Equipped)

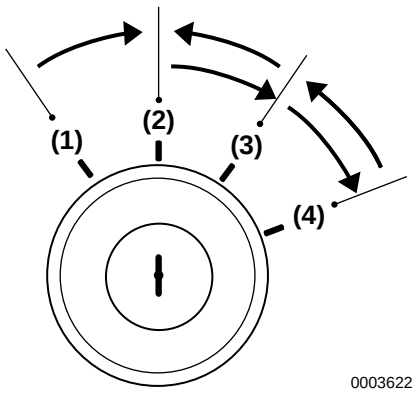
1. Open the seacock (if equipped).
2. Open the fuel cock.
3. Put remote control handle in NEUTRAL.
4. Turn the battery master switch (if equipped) ON.
5. 

Figure 2

Turn key switch to GLOW **(Figure 2, (1))** for 15 seconds. **NOTICE: *NEVER run the air heater (GLOW position) for more than 20 seconds at a time or engine damage will result.***

6. Turn key switch to ON **(Figure 2, (3))**. Ensure that the instrument panel indicators light and the alarm sounds. This shows that indicators and alarm are working correctly.

Note: The coolant high temperature alarm indicator does not come on during start-up.

7. Turn key switch to START **(Figure 2, (4))**. Release the key switch when the engine has started. The alarm should stop and the indicators should go out. **NOTICE: *NEVER hold the key in the START position for longer than 15 seconds or the starter motor will overheat.***

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Restarting After Starting Failure

Before turning the key switch again, ensure the engine has stopped completely. If an attempt to restart is made while the engine is running, the pinion gear of the starter motor will be damaged. **NOTICE:** ***NEVER hold the key in the START position for longer than 15 seconds or the starter motor will overheat.***

NOTICE: ***NEVER attempt to restart the engine if the engine has not stopped completely. Pinion gear and starter motor damage will occur.***

Air Bleeding the Fuel System After Starting Failure

If the engine does not start after several attempts, there may be air in the fuel system. If air is in the fuel system, fuel cannot reach the fuel injection pump. Bleed the air out of the system. *See Bleeding the Fuel System on page 29*.

After the Engine Has Started

1. After the engine has started, ensure the remote control handle is in NEUTRAL.

MT-3

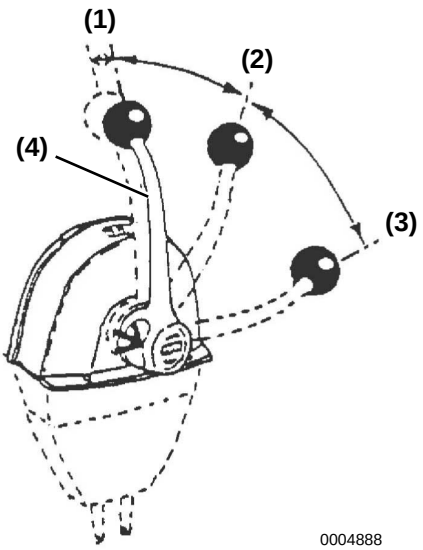

Figure 3

1 – Neutral
2 – Low Speed
3 – High Speed
4 – Throttle Handle

MV

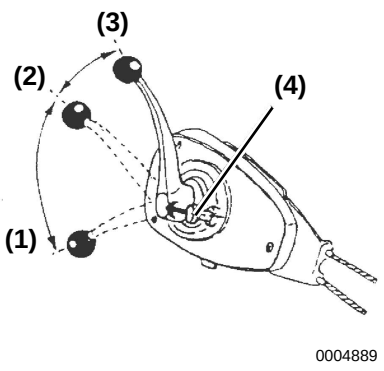

Figure 4

1 – High Speed
2 – Low Speed
3 – Neutral
4 – Free Throttle Button

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2. **MT-3:** Pull out the handle lever **(Figure 3, (4))** and adjust the speed to no more than 1500 rpm and run the engine at low speed with no load.
3. **MV:** Pull out the free throttle button **(Figure 4, (4))** and adjust the speed to no more than 1500 rpm and run the engine at low speed with no load.
4. Allow engine to run for approximately 5 minutes.

Check the following items at a low engine speed:

- Check that the gauges, indicators and alarm are normal.
- Check for water, fuel or oil leakage from the engine.
- Check that the exhaust color, engine vibration and sound are normal.
- When there are no problems, keep the engine at low speed with the boat still stopped to distribute engine oil to all parts of the engine.
- Check that sufficient cooling water is discharged from the seawater outlet pipe. Operation with inadequate seawater discharge will damage the impeller of the seawater pump. If seawater discharge is too low, stop the engine immediately. Identify the cause and repair. **NOTICE:** ***The engine will seize if it is operated when cooling seawater discharge is inadequate or if load is applied without any warm-up operation.*** For troubleshooting assistance, see *Troubleshooting After Starting on page 71* or *Troubleshooting Chart on page 73*.

  If necessary, see your authorized Yanmar dealer or distributor.

When operating the engine at low speed for long periods of time, race the engine once every 2 hours. Racing the engine: with the clutch in NEUTRAL, accelerate from the low speed position to the high speed position and repeat this process about five times. This is done to clean out carbon from the cylinders and the fuel injection valves. NOTICE: ***Neglecting the race the engine will result in poor exhaust color and reduce engine performance.***

Periodically operate the engine near maximum speed while underway. This will generate higher exhaust temperatures, which will help clean out hard carbon deposits, maintain engine performance and prolong the life of the engine.

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REMOTE CONTROL HANDLE OPERATION

Acceleration and Deceleration

MT-3 Top Mount

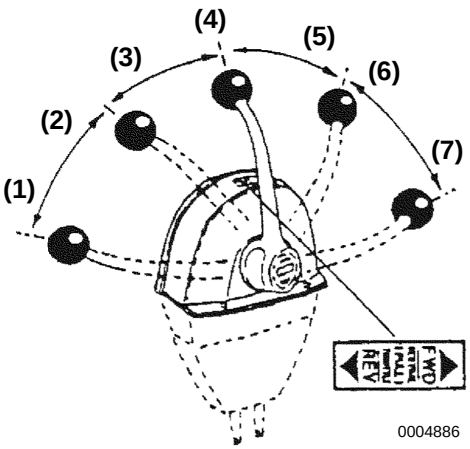

Figure 5

1 – Reverse High Speed
2 – Reverse Low Speed
3 – Reverse
4 – Neutral
5 – Forward
6 – Forward Low Speed
7 – Forward High Speed

MV Side Mount

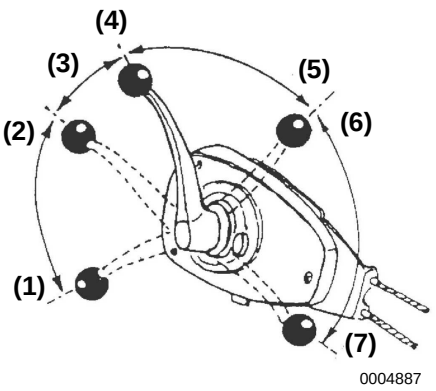

Figure 6

1 – Forward High Speed
2 – Forward Low Speed
3 – Forward
4 – Neutral
5 – Reverse
6 – Reverse Low Speed
7 – Reverse High Speed

Note: Direction of travel will vary depending on installation location.

Use the remote control (throttle) handle to control acceleration and deceleration. Move the handle slowly and smoothly.

Shifting the Marine Drive

NOTICE: *Shifting the marine drive while operating at high speed or not pushing the handle fully into position (partial engagement) will result in damage to marine drive parts and abnormal wear.*

1. Before using the marine gear, be sure to move the throttle handle to a low idle position (less than 1000 rpm). Move the throttle handle slowly to a higher speed position after completing clutch engagement.

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2. **NOTICE:** ***NEVER shift the marine gear at high engine speed. During normal operation, the marine gear should only be shifted with the engine at idle.*** When moving the handle between FORWARD and REVERSE, bring the clutch to NEUTRAL and pause before slowly shifting to the desired position. Do not shift abruptly from FORWARD to REVERSE or vice versa.

Morse Remote Control Handle (Optional)

- Move the handle to the NEUTRAL (middle) position to stop the boat. The engine will idle at low speed.
- Move the handle to the FORWARD position to go forward. When the clutch is engaged in forward, the speed will increase.
- Move the handle to the REVERSE position to go in reverse. When the clutch is engaged in reverse, the speed will increase.

SHUTTING DOWN THE ENGINE

NOTICE: ***Do not stop engine abruptly during operation. Yanmar recommends that when shutting the engine down, allow the engine to run, without load, for 5 minutes. This will allow the engine components that operate at high temperatures, such as the exhaust system, to cool slightly before the engine itself is shut down.***

1. Reduce engine speed to low idle and put remote control handle in NEUTRAL.
2. Accelerate from low speed to high speed and repeat five times. This will clean out the carbon from the cylinders and the fuel injection nozzles.

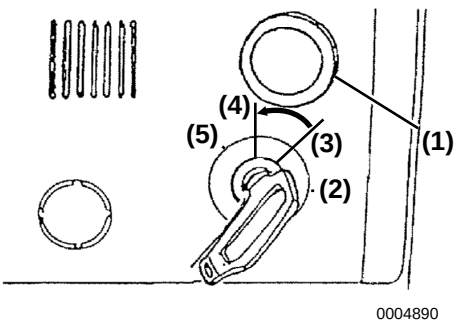

Figure 7

3. Allow engine to run at low speed (approximately 1000 rpm) without load for 5 minutes.
4. With the key in the ON position, push and hold the stop button **(Figure 7, (1))** until the engine is off.

Note: Continue to hold the stop button in until the engine is completely stopped. If the button is released before the engine has completely stopped, it may restart.

5. After the engine has stopped, turn the key switch to OFF **(Figure 7, (4))**.

Note: If the engine does not shut off when the engine stop button is pushed, close the fuel cock on the fuel tank.

6. Remove the key.

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7. Turn off the battery master switch (if equipped).
8. Close the fuel cock.
9. Close the seacock (if equipped).
   NOTICE: ***Be sure to close the seacock. Neglecting to close the seacock could allow water to leak into the boat and may cause it to sink.***

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PERIODIC MAINTENANCE

This section of the *Operation Manual* describes the procedures for proper care and maintenance of the engine.

SAFETY PRECAUTIONS

⚠ WARNING

Crush Hazard

If you need to transport an engine for repair, have a helper assist you attach it to a hoist and load it on a truck.

The engine lifting eyes are engineered to lift the weight of the marine engine only. ALWAYS use the engine lifting eyes when lifting the engine.

Additional equipment is necessary to lift the marine engine and marine gear together. ALWAYS use lifting equipment with sufficient capacity to lift the marine engine.

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⚠ WARNING

Welding Hazard

Make welding repairs safely.

- ALWAYS turn off the battery switch (if equipped) or disconnect the negative battery cable and the leads to the alternator when welding on the equipment.
- Remove the multi-pin connectors to the engine electronics or engine control unit. Connect the weld clamp to the component to be welded and as close as possible to the welding point.
- NEVER connect the weld clamp to the engine or in a manner which would allow current to pass through a mounting bracket.
- When welding is completed, reconnect the leads to the alternator and engine electronics or engine control unit prior to reconnecting the batteries.

Exhaust Hazard

ALWAYS ensure that all connections are tightened to specifications after repair is made to the exhaust system. All internal combustion engines create carbon monoxide gas during operation and special precautions are required to avoid carbon monoxide poisoning.

Shock Hazard

ALWAYS turn off the battery switch (if equipped) or disconnect the negative battery cable before servicing the equipment.

ALWAYS keep the electrical connectors and terminals clean. Check the electrical harnesses for cracks, abrasions, and damaged or corroded connectors.

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NOTICE

Any part which is found defective as a result of inspection, or any part whose measured value does not satisfy the standard or limit, must be replaced.

Modifications may impair the engine's safety and performance characteristics and shorten the engine's life. Any alterations to this engine may void its warranty. Be sure to use Yanmar genuine replacement parts.

PRECAUTIONS

The Importance of Periodic Maintenance

Engine deterioration and wear occur in proportion to the length of time the engine has been in service and the conditions the engine is subjected to during operation. Periodic maintenance prevents unexpected downtime, reduces the number of accidents due to poor engine performance and helps extend the life of the engine.

Performing Periodic Maintenance

WARNING! ***NEVER block windows, vents, or other means of ventilation if the engine is operating in an enclosed area. All internal combustion engines create carbon monoxide gas during operation. Accumulation of this gas within an enclosure could cause illness or even death. Make sure that all connections are tightened to specifications after repair is made to the exhaust system. Failure to comply could result in death or serious injury.***

The Importance of Daily Checks

The Periodic Maintenance Schedule assumes that the daily checks are performed on a regular basis. Make it a habit of performing daily checks before the start of each operating day. *See Daily Checks on page 36*.

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Keep a Log of Engine Hours and Daily Checks

Keep a log of the number of hours the engine is run each day and a log of the daily checks performed. Also note the date, type of repair (e.g., replaced alternator), and parts used for any service needed between the periodic maintenance intervals. Periodic maintenance intervals are every 50, 125, 250, 500, 1000 and 1250 engine hours. Failure to perform periodic maintenance will shorten the life of the engine.

Yanmar Replacement Parts

Yanmar recommends that you use genuine Yanmar parts when replacement parts are needed. Genuine replacement parts help ensure long engine life.

Tools Required

Before you start any periodic maintenance procedure, make sure you have the tools you need to perform all of the required tasks.

Ask Your Authorized Yanmar Marine Dealer or Distributor For Help

Our professional service technicians have the expertise and skills to help you with any maintenance or service related procedures.

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Tightening Fasteners

Use the correct amount of torque when you tighten fasteners. Applying excessive torque may damage the fastener or component and not enough torque may cause a leak or component failure.

NOTICE: ***The tightening torque in the Standard Torque Chart should be applied only to the bolts with a "7" head (JIS strength classification: 7T). Apply 60% torque to bolts that are not listed. Apply 80% torque when tightened to aluminum alloy.***

Bolt diameter x pitch (mm)		M6 x 1.0	M8 x 1.25	M10 x 1.5	M12 x 1.75	M14 x 1.5	M16 x 1.5
Tightening Torque	N·m	11.0 ± 1.0	26.0 ± 3.0	50.0 ± 5.0	90.0 ± 10.0	140.0 ± 10.0	230.0 ± 10.0
	kgf-m	1.1 ± 0.1	2.7 ± 0.3	5.1 ± 0.5	9.2 ± 1.0	14.3 ± 1.0	23.5 ± 1.0
	lb-ft	–	19.0 ± 2.1	37 ± 3.6	66.0 ± 7.2	103 ± 7.2	170 ± 7.2
	lb-in.	96 ± 9.0	–	–	–	–	–

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EPA MAINTENANCE REQUIREMENTS

To maintain optimum engine performance and compliance with the Environmental Protection Agency (EPA) Regulations for Engines, it is essential that you follow the *Periodic Maintenance Schedule on page 54* and the *Periodic Maintenance Procedures on page 59*.

EPA Requirements for USA and Other Applicable Countries

The following are the requirements for the EPA. Unless these requirements are met, the exhaust gas emissions will not be within the limits specified by the EPA.

See Conditions to Ensure Compliance with EPA Emission Standards on page 52. Clean or replace the air cleaner element if the air intake restriction exceeds the referenced specifications.

EPA Requirements

The EPA emission regulation is applicable only in the USA and other countries that have adapted the EPA requirements in part or in whole. Determine and follow the emission regulations in the country where your engine will be operating to assist you in specified compliance.

Conditions to Ensure Compliance with EPA Emission Standards

The following are the conditions that must be met in order to ensure that the emissions during operation meet the EPA standards.

The operating conditions should be as follows:

- Ambient temperature: -20˚ to +40˚C (-4˚ to +104˚F)
- Relative humidity: 80% or lower
- Permissible value for intake negative pressure: 204 mmAq (8 in.Aq) or lower
- Permissible value for exhaust back pressure: 1999 mmAq (78.7 in.Aq) or lower

The diesel fuel should be:

- ASTM D975 No. 1-D or No. 2-D, or equivalent (minimum of cetane No. 45)

The lubricating oil should be:

- Type API, Class CD or higher

Be sure to perform inspections as outlined in *Periodic Maintenance Procedures on page 59* and keep a record of the results.

Pay particular attention to these important points:

- Replacing the engine oil
- Replacing the engine oil filter
- Replacing the fuel filter

Note: Inspections are divided into two sections in accordance with who is responsible for performing the inspection: the user or the maker.

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Inspection and Maintenance

See Inspection and Maintenance of EPA Emission-Related Parts on page 58 for the EPA emission-related parts. Inspection and maintenance procedures not shown in the *Inspection and Maintenance of EPA Emission-Related Parts* section are covered in *Periodic Maintenance Schedule on page 54*.

This maintenance must be performed to keep the emission values of your engine in the standard values during the warranty period. The warranty period is determined by the age of the engine or the number of hours of operation.

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PERIODIC MAINTENANCE SCHEDULE

Daily and periodic maintenance is important to keep the engine in good operating condition. The following is a summary of maintenance items by periodic maintenance intervals. Periodic maintenance intervals vary depending on engine application, loads, diesel fuel and engine oil used and are hard to establish definitively. The following should be treated only as a general guideline. **CAUTION!** ***Establish a periodic maintenance plan according to the engine application and make sure you perform the required periodic maintenance at intervals indicated. Failure to follow these guidelines will impair the engine's safety and performance characteristics, shorten the engine's life and may affect the warranty coverage on your engine. See your authorized Yanmar marine dealer or distributor for assistance when checking items marked with a ●.***

○: Check or Clean ◇: Replace ●: Contact your authorized Yanmar marine dealer or distributor

System	Item	Periodic Maintenance Interval						
		Daily	Every 50 hours or monthly whichever comes first	Every 125 hours or 6 months whichever comes first	Every 250 hours or one year whichever comes first	Every 500 hours or 2 years whichever comes first	Every 1000 hours or 4 years whichever comes first	Every 1250 hours or 5 years whichever comes first
Whole	Visual inspection of engine exterior	○						
Fuel System	Check the fuel level and refill if necessary	○						
	Drain water and sediment from fuel tank		○					
	Drain the fuel / water separator		○					
	Replace the fuel filter element		◇ Initial 50		◇			
	Check the fuel injection timing *						●*	
	Check the fuel injector pressure and nozzle spray pattern*				● Initial 250		●*	

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○: Check or Clean ◊: Replace ●: Contact your authorized Yanmar marine dealer or distributor

System	Item	Periodic Maintenance Interval						
		Daily	Every 50 hours or monthly whichever comes first	Every 125 hours or 6 months whichever comes first	Every 250 hours or one year whichever comes first	Every 500 hours or 2 years whichever comes first	Every 1000 hours or 4 years whichever comes first	Every 1250 hours or 5 years whichever comes first
Lubricating System	Check the engine oil level	○						
	Change the engine oil		◊ Initial 50	◊				
	Replace the engine oil filter element		◊ Initial 50	◊				
	Wash the engine oil cooler							●
Marine Drive System	Check marine drive oil	○	Refer to the marine drive system operation manual.					
	Check power steering oil	○						
	Check power trim oil	○						
	Check drive oil	○						
Fresh Water Cooling System	Check coolant level	○						
	Change coolant				◊			
	Clean and check the cooling water passage							●
	Clean the cooling water system							●

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○: Check or Clean ◇: Replace ●: Contact your authorized Yanmar marine dealer or distributor

System	Item	Periodic Maintenance Interval						
		Daily	Every 50 hours or monthly which-ever comes first	Every 125 hours or 6 months which-ever comes first	Every 250 hours or one year which-ever comes first	Every 500 hours or 2 years which-ever comes first	Every 1000 hours or 4 years which-ever comes first	Every 1250 hours or 5 years which-ever comes first
Seawater Cooling System	Check seawater outlet discharge	○ During Oper-ation						
	Check or replace the seawater pump impeller						●	
	Check or replace the zinc anodes				◇			
	Check and clean the seawater passage							●
Piping	Clean or replace the exhaust / water mixing elbow					●		
	Check or replace fuel line and rubber hoses	○				●		
Electrical System	Check the alarm and indicators	○						
	Check the electrolyte level in the battery		○					
	Adjust the tension of the alternator V-belt or replace V-belt					○		●

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○: Check or Clean ◇: Replace ●: Contact your authorized Yanmar marine dealer or distributor

System	Item	Periodic Maintenance Interval						
		Daily	Every 50 hours or monthly which-ever comes first	Every 125 hours or 6 months which-ever comes first	Every 250 hours or one year which-ever comes first	Every 500 hours or 2 years which-ever comes first	Every 1000 hours or 4 years which-ever comes first	Every 1250 hours or 5 years which-ever comes first
Remote Control Handle	Check and lubricate the remote control cable operation	○						
	Adjust the remote control cable				○			
Intake and Exhaust System	Wash turbo-charger blower				●			
	Clean air cleaner				○			
	Adjust the intake and exhaust valve clearance				● Initial 250		●	
	Lap the intake and exhaust valves						●	
Miscel-laneous	Check and adjust the power steering oil pump belt (6LPA-STZP2 only)					○		
	Replace the timing belt							●

* For EPA requirements, see *Inspection and Maintenance of EPA Emission-Related Parts on page 58*.

Note: These procedures are considered normal maintenance and are performed at the owner's expense.

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Inspection and Maintenance of EPA Emission-Related Parts

Parts	Interval
Clean fuel injection nozzle	1500 hours
Check fuel injection nozzle (adjustment)	3000 hours
Check fuel injection pump adjustment	
Check turbocharger adjustment	
Check electronic engine control unit and its associated sensors and actuators	

Note: The inspection and maintenance items shown above to be performed at your Yanmar dealer or distributor.

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PERIODIC MAINTENANCE PROCEDURES

After Initial 50 Hours of Operation

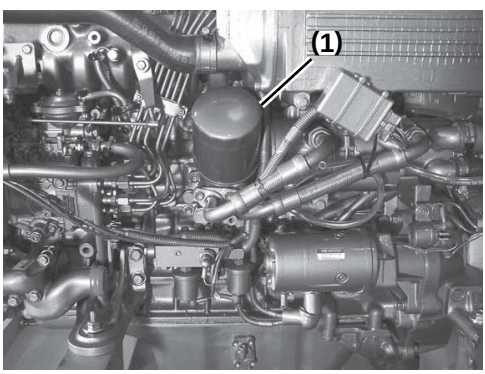
Perform the following maintenance after the initial 50 hours of operation.

- **Changing the Engine Oil and Replacing the Engine Oil Filter Element**
- **Changing the Fuel Filter Element**

Changing the Engine Oil and Replacing the Engine Oil Filter Element

The engine oil on a new engine becomes contaminated from the initial break-in of internal parts. It is very important that the initial oil replacement is performed as scheduled.

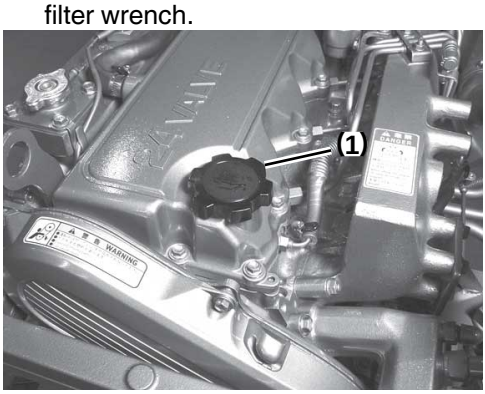
It is easiest and most effective to drain the engine oil after operation while the engine is still warm. **WARNING!** ***If you must drain the engine oil while it is still hot, stay clear of the hot engine oil to avoid being burned. ALWAYS wear eye protection.***



0004899

Figure 1

1. Turn the engine OFF.
2. **NOTICE:** ***Prevent dirt and debris from contaminating engine oil. Carefully clean the dipstick and the surrounding area before you remove the dipstick.*** Remove the engine oil dipstick. Attach the oil drain pump (if equipped) and pump out the oil.
   For easier draining, remove the engine oil fill cap.
3. Turn the engine oil filter **(Figure 1, (1))** counterclockwise with a wrench.
4. Remove the engine oil filter.
5. Apply a small amount of engine oil to the seal of the new filter.
6. Install a new filter element and tighten by hand until the seal touches the housing.
7. Turn filter an additional 3/4 turn with a filter wrench.



0004900

Figure 2

8. Remove filler cap **(Figure 2, (1))** and fill with new engine oil through filler port. *See Adding Engine Oil on page 31*.
   NOTICE: ***NEVER mix different types of engine oil. This may adversely affect the lubricating properties of the engine oil. NEVER overfill. Overfilling may result in white exhaust smoke, engine overspeed or internal damage.***
9. Perform a trial run and check for oil leaks.

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10. Approximately 10 minutes after stopping the engine, remove the oil dipstick and check the oil level. Add oil if the level is too low.
11. Dispose of waste properly.

Replacing the Fuel Filter Element

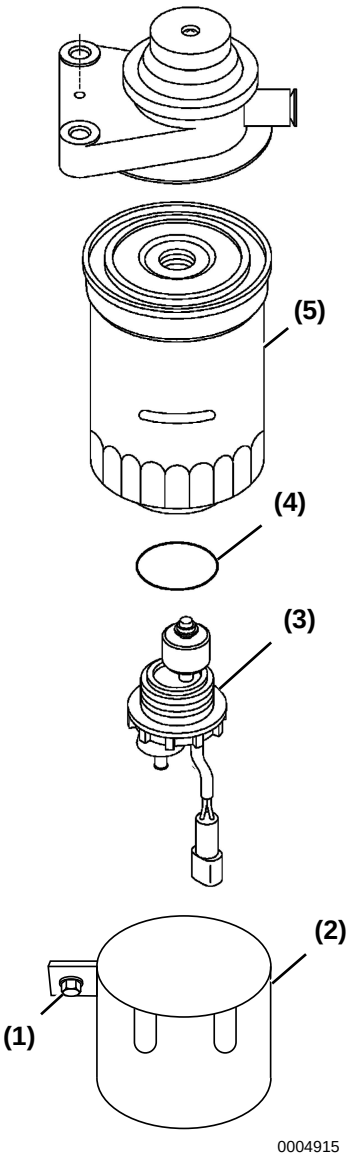

Figure 3

1 – Mounting Screw (2 used)
2 – Housing
3 – Alarm Switch
4 – O-Ring
5 – Filter Element

1. Close the fuel cock of the fuel tank.

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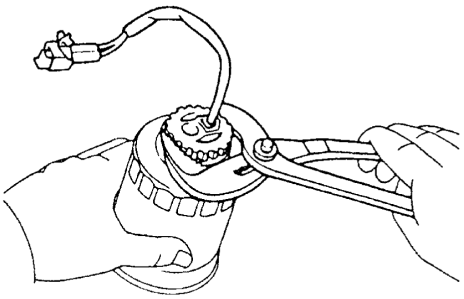
2. Remove the two mounting screws **(Figure 3, (1))** and the housing **(Figure 3, (2))**.
3. Drain the fuel from the fuel drain cock on the bottom of the fuel / water separator.
4. Disconnect the alarm switch harness.



0004897

Figure 4

5. Remove the alarm switch **(Figure 4)** with a wrench.
6. Remove the filter element **(Figure 3, (5))** with a filter wrench.
7. Install the alarm switch to the new fuel filter.

Component	Part No.
Fuel Filter Element	119773-55710

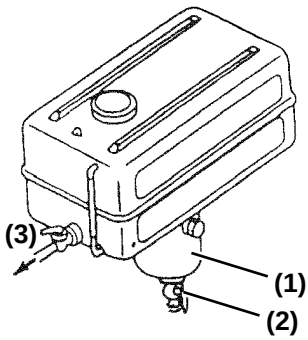
8. Apply a thin film of clean diesel fuel to the sealing surface of the new filter gasket.
9. Install new filter and tighten hand-tight. Use a filter wrench and tighten to 14.7 - 19.6 N·m (130.1 - 173.5 in.-lb).
10. Install filter and tighten hand-tight.
11. Connect the alarm switch harness.
12. Install the housing and mounting screws.
13. Bleed the fuel system. *See Bleeding the Fuel System on page 29*. Dispose of waste properly.
14. Start engine and check for leaks.

Every 50 Hours of Operation

After you complete the initial 50 hour maintenance procedures, perform the following procedures every 50 hours thereafter or monthly, whichever comes first.

- **Draining Water From the Fuel Tank**
- **Draining Fuel Filter / Water Separator**
- **Checking Battery Electrolyte Level**

Draining Water From the Fuel Tank



0004898

Figure 5

1 – Sediment Bowl
2 – Drain Cock
3 – Fuel Line To Engine

1. Put a pan under the drain cock **(Figure 5, (2))** to catch fuel.
2. Open the drain cock and drain water and sediment. Close the drain cock when the fuel is clean and free of air bubbles. **NOTICE: *Dispose of waste properly.***

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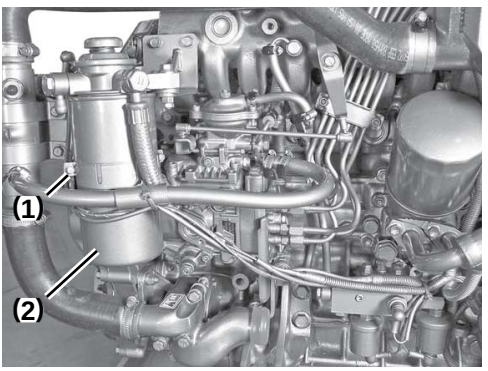
Draining Fuel Filter / Water Separator

Water and sediment can clog the fuel filter and impair the function of the fuel injection pump and valve. If heavy deposits of water and sediment are drained, also drain the fuel tank.



0004916

Figure 6

1. Close the fuel cock of the fuel tank.
2. Remove the two mounting screws **(Figure 6, (1))** and remove the housing **(Figure 6, (2))**.
3. Put a pan under the drain cock.
4. Loosen the drain cock of the water separator and drain off any water or dirt collected inside.
5. Install housing and mounting screws.
6. Bleed air from the fuel system. *See Bleeding the Fuel System on page 29*.

Checking the Battery Electrolyte Level (Serviceable Batteries Only)

WARNING! ***Batteries contain sulfuric acid. NEVER allow battery fluid to come in contact with clothing, skin or eyes. Severe burns could result. ALWAYS wear safety goggles and protective clothing when servicing the battery. If battery fluid contacts the eyes and / or skin, immediately flush the affected area with a large amount of clean water and obtain prompt medical treatment.***

NOTICE: ***NEVER turn off the battery switch (if equipped) or short the battery cables during operation. Damage to the electric system will result.***

Note: Battery fluid tends to evaporate in high temperatures, especially in summer. In such conditions, inspect the battery earlier than specified.

1. Turn the battery master switch to OFF (if equipped) or disconnect the negative (-) battery cable.
2. Do not operate with insufficient battery electrolyte as the battery will be destroyed.
3. Remove the plugs and check the electrolyte level in all cells. **NOTICE:** ***NEVER attempt to remove the covers or fill a maintenance-free battery.***
4. If the level is lower than the minimum fill level **(Figure 7, (1))**, fill with distilled water **(Figure 7, (2))** (available in the grocery store) up to the upper limit **(Figure 7, (3))** of the battery.

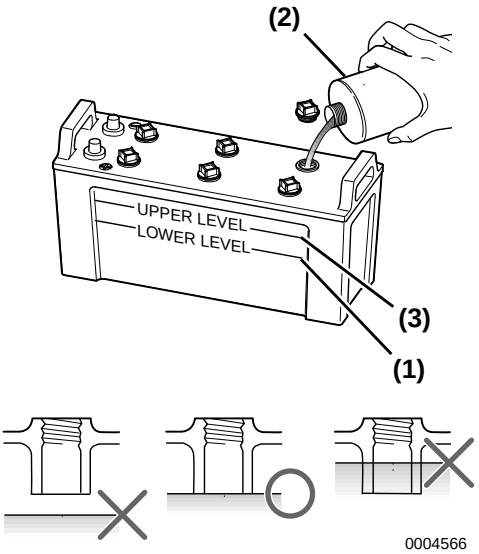


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Figure 7

Note: The maximum fill level is approximately 10 - 15 mm (3/8 - 9/16 in.) above the plates.

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Every 125 Hours of Operation

Perform the following maintenance every 125 hours of operation or 6 months, whichever comes first.

- **Changing the Engine Oil and Replacing the Engine Oil Filter**

Changing the Engine Oil and Replacing the Engine Oil Filter

See Changing the Engine Oil and Replacing the Engine Oil Filter Element on page 59.

After Initial 250 Hours of Operation

Perform the following maintenance after the initial 250 hours of operation.

- **Checking the Fuel Injector Spray Pattern**
- **Inspecting and Adjusting Intake / Exhaust Valve Clearance**

Checking the Fuel Injector Spray Pattern

See your authorized Yanmar marine dealer or distributor.

Inspecting and Adjusting Intake / Exhaust Valve Clearance

Proper adjustment is necessary to maintain the correct timing for opening and closing the valves. Improper adjustment will cause the engine to run noisily, resulting in poor engine performance and engine damage. See your authorized Yanmar marine dealer or distributor to adjust the intake / exhaust valve clearance.

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Every 250 Hours of Operation

Perform the following maintenance every 250 hours or one year of operation, whichever comes first.

- **Replacing the Fuel Filter Element**
- **Changing the Coolant**
- **Checking or Replacing the Zinc Anodes**
- **Adjusting the Remote Control Cable**
- **Cleaning the Turbocharger**
- **Cleaning the Air Cleaner**

Replacing the Fuel Filter Element

See Replacing the Fuel Filter Element on page 60.

Changing the Coolant

Replace the coolant every year.

Note: If Long Life coolant is used, replace coolant every 2 years.

1. Drain the fresh water cooling system. *See Draining the Fresh Water Cooling System on page 80*.
2. Fill the cooling system with clean coolant. *See Checking and Adding Engine Coolant on page 34*.

Checking or Replacing Zinc Anodes

Inspect and replace the zinc anodes periodically. **NOTICE: *If zinc anodes are not replaced periodically, corrosion and engine damage will result.***

1. Close the seacock.
2. Drain the seawater cooling system. *See Draining Seawater Cooling System on page 81*.

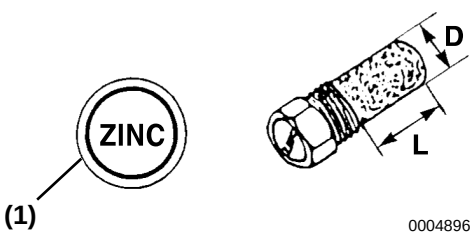

Figure 8

3. Remove all the plugs (**(Figure 9, (1))**, **(Figure 10, (3))**, **(Figure 11, (4))**, **(Figure 12, (2))** and **(Figure 13, (2))**) labeled ZINC **(Figure 8, (1))**.
4. Measure the remaining zinc in the plug. Replace the zinc anode when it is less than one-half its original size. See chart for sizes.
5. Install a new zinc in a new plug. **NOTICE: *NEVER use sealing tape to install the zinc anode. The anode must make metal-to-metal contact.***
6. Install plug.
7. Open the seacock and check for leaks.

Fuel Cooler

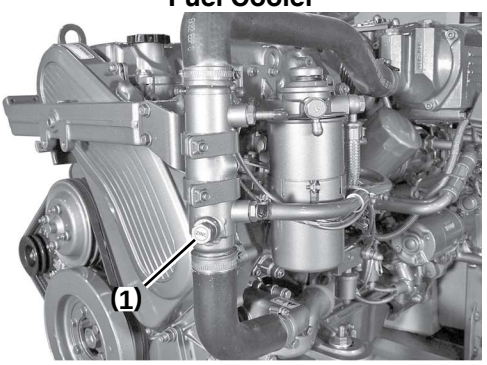

Figure 9

Engine Oil Cooler

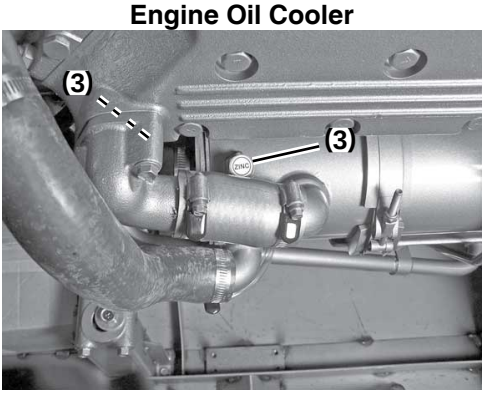

Figure 10

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Fresh Water Cooler

0004917

Figure 11

Intercooler

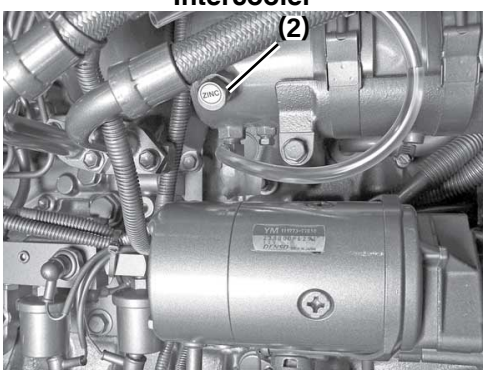

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Figure 12

Intercooler

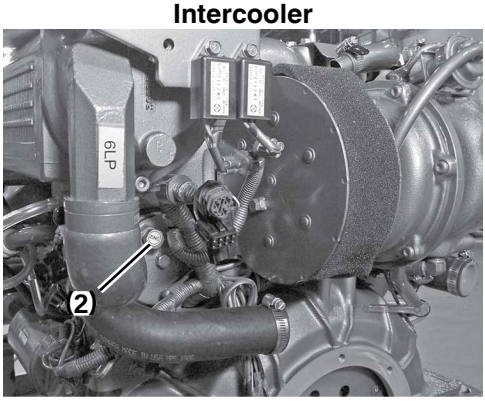

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Figure 13

Location	Part Number	Qty.	Dimensions D x L
Fuel Cooler	119574–44150	1	0.5 x 1.0 in.
Engine Oil Cooler	119574–44150	2	0.5 x 1.0 in.
Fresh Water Cooler	119574–44150	1	0.5 x 1.0 in.
Inter-cooler	119574–18790	2	0.5 x 1.0 in.

Note: Some marine drives have additional zinc anodes. Check the manufacturer's documentation for location and other information.

Checking and Adjusting Remote Control Cables

Note: Never adjust the high speed stop bolt on the governor. This will void the engine warranty.

Adjusting Engine Speed (Governor) Remote Control Cable

See your authorized Yanmar dealer or distributor.

Adjusting Clutch Remote Control Cable

Refer to the manufacturer's documentation.

Cleaning the Turbocharger

Contamination of the turbocharger causes revolutions to drop and engine output to fall.

If a significant drop in engine output is noted (10% or more), clean the turbocharger.

This should be done only by a trained and qualified technician. See your authorized Yanmar marine dealer or distributor.

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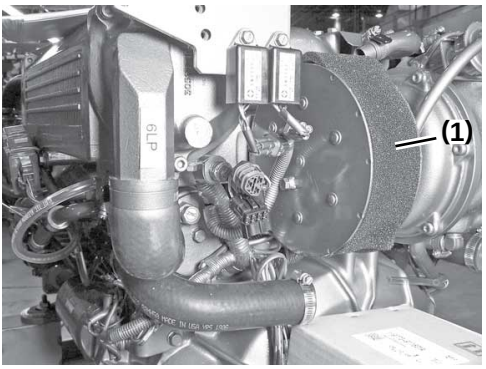
Cleaning the Air Cleaner



0004911

Figure 14

1. Slide air cleaner **(Figure 14, (1))** off air inlet.
2. Clean the air cleaner with detergent.
3. Allow to air dry and install on the air inlet. **NOTICE:** ***Replace the air cleaner if unable to clean or if damaged.***

Every 500 Hours of Operation

Perform the following maintenance every 500 hours or 2 years of operation, whichever comes first.

- **Cleaning or Replacing Exhaust / Water Mixing Elbow**
- **Replacing Fuel Line and Rubber Hoses**
- **Adjusting or Replacing the Alternator V-Belt**
- **Checking and Adjusting the Power Steering Oil Pump Belt (6LPA-STZP2 Models)**

Cleaning or Replacing Exhaust / Water Mixing Elbow

See your authorized Yanmar dealer or distributor.

Replacing Fuel Line and Rubber Hoses

Replace fuel line and rubber hoses every 500 hours or 2 years, whichever comes first.

See your authorized Yanmar marine dealer or distributor.

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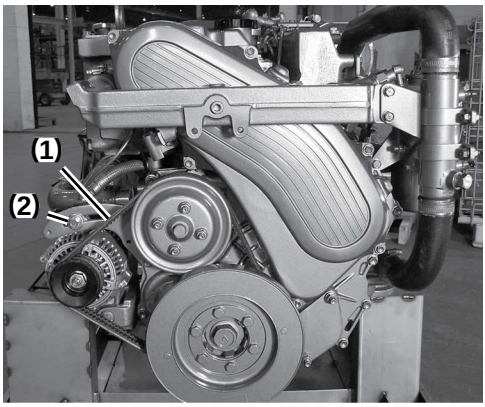
Checking and Adjusting the Alternator V-Belt Tension



0004903

Figure 15

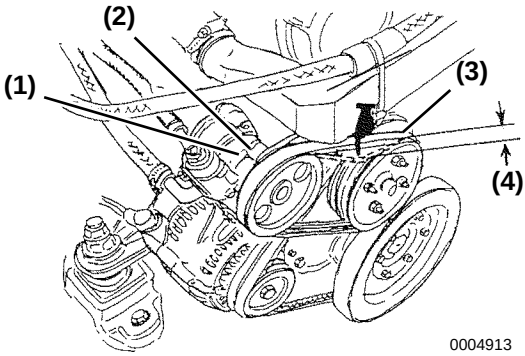
NOTICE: ***NEVER get any oil on the belt(s). Oil on the belt causes slipping and stretching. Replace the belt if it is damaged. NEVER over-tighten the belt(s). Engine damage will result.***

1. Check the belt by pushing on the middle of the belt **(Figure 15, (1))** with your finger.
   With proper tension, the belt should deflect 8 - 10 mm (approximately 3/8 in.).
2. Loosen the alternator bolt **(Figure 15, (2))** and move the alternator to adjust the V-belt tension.
3. Replace the V-belt if required.

Alternator V-Belt Part Number
119775–77260

Checking and Adjusting the Power Steering Oil Pump Belt (6LPA-STZP2 Models)

NOTICE: ***NEVER get any oil on the belt(s). Oil on the belt causes slipping and stretching. Replace the belt if it is damaged. NEVER over-tighten the belt(s). Engine damage will result.***



0004913

Figure 16

1. Check the belt by pushing on the middle of the belt **(Figure 16, (3))** with your finger.
   With proper tension, the belt should deflect 8 - 10 mm (approximately 3/8 in.) **(Figure 16, (4))**.
2. Loosen the power steering pump bolt **(Figure 16, (2))** and move the oil pump **(Figure 16, (1))** to adjust the belt tension.
3. Replace the belt if required.

Power Steering Oil Pump Belt Part Number (6LPA-STZP2 only)
119787–26540

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Every 1000 Hours of Operation

Perform the following maintenance every 1000 hours or 4 years of operation, whichever comes first.

- **Checking the Fuel Injection Timing**
- **Checking the Fuel Injector Pressure and Nozzle Spray Pattern**
- **Replacing the Seawater Pump Impeller**
- **Adjusting Intake / Exhaust Valve Clearance**
- **Lapping the Intake and Exhaust Valves**

Checking the Fuel Injection Timing

See your authorized Yanmar marine dealer or distributor.

Checking the Fuel Injector Pressure and Nozzle Spray Pattern

See your authorized Yanmar marine dealer or distributor.

Checking or Replacing Seawater Pump Impeller

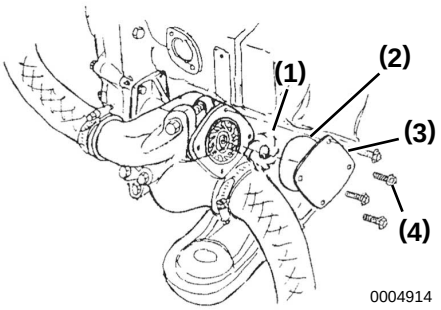

Figure 17

1 – Impeller
2 – O-Ring
3 – Cover
4 – Cover Bolts

1. Close the seacock.
2. Drain the seawater cooling system. *See Draining Seawater Cooling System on page 81*.
3. Loosen the cover bolts and remove the cover and O-ring.
4. Inspect the inside of the seawater pump with a flashlight. If any of the following are found, disassembly and maintenance are required:
   - Impeller blades are cracked or nicked. Edges or surfaces of the blades are marred or scratched.
   - Wear plate is damaged.
5. If no damage is found when inspecting the inside of the pump, install the O-ring and cover.
6. If a large amount of water leaks continuously from the water drain line below the seawater pump during operation, replace the mechanical seal. See your authorized Yanmar marine dealer or distributor.

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7. **NOTICE:** ***Replace the seawater pump impeller every 1000 hours even if no damage is apparent.*** When replacement is required, see your authorized Yanmar marine dealer or distributor.

Adjusting Intake / Exhaust Valve Clearance

See your authorized Yanmar marine dealer or distributor.

Lapping the Intake and Exhaust Valve

See your authorized Yanmar marine dealer or distributor.

Every 1250 Hours of Operation

Perform the following maintenance procedures every 1250 hours of operation or 5 years, whichever comes first.

- **Cleaning the Cooling Water System**
- **Cleaning and Checking the Seawater Passage**
- **Cleaning and Checking the Fresh Water Cooling Water Passage**
- **Adjusting the Tension of the Alternator V-Belt**
- **Replacing the Timing Belt**
- **Washing Engine Oil Cooler**

Cleaning the Cooling Water System

See your authorized Yanmar marine dealer or distributor.

Cleaning and Checking the Seawater Passage

See your authorized Yanmar marine dealer or distributor.

Cleaning and Checking the Fresh Water Cooling Water Passage

See your authorized Yanmar marine dealer or distributor.

Adjusting the Tension of the Alternator V-Belt

See Checking and Adjusting the Alternator V-Belt Tension on page 67.

Replacing the Timing Belt

See your authorized Yanmar marine dealer or distributor.

Washing the Engine Cooler

See your authorized Yanmar marine dealer or distributor.

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TROUBLESHOOTING

If a problem occurs, stop the engine immediately. Refer to the SYMPTOM column in the Troubleshooting Chart to identify the problem.

TROUBLESHOOTING AFTER STARTING

Just after the engine has started, check the following items at a low engine speed:

Is sufficient water being discharged from the seawater outlet pipe?

- If the discharge is low, stop the engine immediately. Identify the cause and repair.

Is the exhaust color normal?

- The continuous emission of black exhaust smoke indicates engine overloading. This shortens the engine's life and should be avoided.

When operating the engine at low speed for long periods of time, race the engine once every 2 hours. Racing the engine: with the clutch in NEUTRAL, accelerate from the low speed position to the high speed position and repeat this process about five times. This is done to clean out carbon from the cylinders and the fuel injection valves. NOTICE: ***Neglecting the race the engine will result in poor exhaust color and reduce engine performance.***

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Periodically operate the engine near maximum speed while underway. This will generate higher exhaust temperatures, which will help clean out hard carbon deposits, maintain engine performance and prolong the life of the engine.

Are there abnormal vibrations or noise?

- Depending on the hull structure, engine and hull resonance may suddenly increase at certain engine speed ranges, causing heavy vibrations. Avoid operation in this speed range. If any abnormal sounds are heard, stop the engine and inspect for cause.

Alarm sounds during operation.

- If the alarm sounds during operation, lower the engine speed immediately, check the warning lamps and stop the engine for repairs.

Is there water, oil or fuel leakage? Are there any loose bolts or connections?

- Check the engine room daily for any leaks or loose connections.

Is there sufficient fuel in the fuel tank?

- Refill fuel in advance to avoid running out of fuel. If the tank runs out of fuel, bleed the fuel system. *See Bleeding the Fuel System on page 29*.

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TROUBLESHOOTING CHART

Symptom	Probable Cause	Measure	Reference
Indicators light on the instrument panel and alarm sounds during operation	Shift to low speed operation immediately, and check which indicator has come on. Stop the engine and inspect. If no abnormality is identified and there is no problem with operation, return to port at lowest speed and request repairs.		
• Engine oil low pressure alarm indicator comes on	Engine oil level is low.	Check engine oil level. Add or replace.	*See Checking the Engine Oil on page 31*
	Engine oil filter clogged.	Replace engine oil filter. Replace engine oil.	*See Changing the Engine Oil and Replacing the Engine Oil Filter Element on page 59*
• Fresh water (coolant) level alarm comes on	Coolant / fresh water in coolant recovery tank is low.	Check coolant level and refill.	*See Checking and Adding Engine Coolant on page 34*
• Fresh water (coolant) high temperature alarm comes on	Coolant / fresh water in coolant recovery tank is low.	Check coolant level and refill.	*See Checking and Adding Engine Coolant on page 34*
	Leakage in fresh water cooling system causing temperature to rise.	See your authorized Yanmar marine dealer or distributor.	-
	Contamination inside cooling system.	See your authorized Yanmar marine dealer or distributor.	-
	Fresh water cooling pump damaged.	See your authorized Yanmar marine dealer or distributor.	
• Gear oil alarm comes on	Insufficient drive oil.	Check oil level and refill.	*See Marine Drive Oil on page 32*
• Fuel filter alarm comes on	Water level in fuel / water separator too high.	Drain.	*See Draining Fuel Filter / Water Separator on page 62*
• Exhaust alarm comes on	Insufficient discharge of cooling seawater. Check that seacock is open. Damaged seawater pump.	See your authorized Yanmar marine dealer or distributor.	-
Faulty Warning Devices	Do not operate the engine if alarm devices are not repaired. Serious accidents may result if abnormalities are not identified due to faulty indicators or alarm.		

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Symptom	Probable Cause	Measure	Reference
Indicators Do Not Go On:			
• When key is turned ON • When any trouble occurs (oil pressure etc.)	No electrical current available. Circuit broken or lamp burned out.	See your authorized Yanmar marine dealer or distributor.	-
• One of the indicators does not go out	Sensor switch is faulty.	See your authorized Yanmar marine dealer or distributor.	-
• Battery low charge indicator does not go out during operation	V-belt is loose or broken.	Replace V-belt or adjust tension.	*See Checking and Adjusting the Alternator V-Belt Tension on page 67*
	Battery is defective.	Check battery fluid level, specific gravity or replace battery.	*See Checking the Battery Electrolyte Level (Serviceable Batteries Only) on page 62*
	Alternator power generation failure.	See your authorized Yanmar marine dealer or distributor.	-

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Symptom	Probable Cause	Measure	Reference
Starting Failures:			
• Starter turns but engine does not start	No fuel.	Add fuel. Bleed fuel system.	*See Filling the Fuel Tank on page 29* and *See Bleeding the Fuel System on page 29*
	Air in fuel line.	Bleed fuel system.	*See Bleeding the Fuel System on page 29*
	Fuel filter is clogged.	Replace filter element.	*See Replacing the Fuel Filter Element on page 60*
	Improper fuel.	Replace with recommended fuel.	*See Diesel Fuel Specifications on page 27*
	Problem with fuel injection.	See your authorized Yanmar marine dealer or distributor.	-
	Compression leakage from intake / exhaust valve.	See your authorized Yanmar marine dealer or distributor.	-
• Starter does not turn or turns slowly (engine can be turned manually)	Faulty clutch position.	Shift to NEUTRAL and start.	-
	Insufficient battery charge.	Check fluid level. Recharge. Replace.	*See Checking the Battery Electrolyte Level (Serviceable Batteries Only) on page 62*
	Cable terminal contact failure.	Remove corrosion from terminals. Tighten battery cables.	-
	Faulty safety switch device.	See your authorized Yanmar marine dealer or distributor.	-
	Faulty starter switch.	See your authorized Yanmar marine dealer or distributor.	-
	Power lacking due to accessory drive being engaged.	See your authorized Yanmar marine dealer or distributor.	-
• Engine cannot be turned manually	Internal parts seized.	See your authorized Yanmar marine dealer or distributor.	-

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Symptom	Probable Cause	Measure	Reference
Abnormal Exhaust Color:			
• Black smoke	Overload	Reduce load.	-
	Improper propeller matching.	See your authorized Yanmar marine dealer or distributor.	-
	Dirty air cleaner.	Clean air cleaner.	*See Cleaning the Air Cleaner on page 66*
	Improper fuel.	Replace with recommended fuel.	*See Diesel Fuel Specifications on page 27*
	Faulty spraying of fuel injector.	See your authorized Yanmar marine dealer or distributor.	-
	Low boost pressure.	See your authorized Yanmar marine dealer or distributor.	-
	Incorrect intake / exhaust valve clearance.	See your authorized Yanmar marine dealer or distributor.	-
• White smoke	Improper fuel.	Replace with recommended fuel.	*See Diesel Fuel Specifications on page 27*
	Faulty spraying of fuel injector.	See your authorized Yanmar marine dealer or distributor.	-
	Fuel injection timing off.	See your authorized Yanmar marine dealer or distributor.	-
	Engine burning oil (excessive consumption).	See your authorized Yanmar marine dealer or distributor.	-

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TROUBLESHOOTING INFORMATION

If the engine does not operate properly, refer to the *Troubleshooting Chart on page 73* or see your authorized Yanmar marine dealer or distributor.

Supply the authorized Yanmar marine dealer or distributor with the following information:

- Model name and serial number of your engine
- Boat model, hull material, size (tons)
- Use, type of boating, number of hours run
- Total number of operation hours (refer to hourmeter), age of boat
- The operating conditions when the problem occurs:
  - Engine rpm
  - Color of exhaust smoke
  - Type of diesel fuel
  - Type of engine oil
  - Any abnormal noises or vibration
  - Operating environment such as high altitude or extreme ambient temperatures, etc.
  - Engine maintenance history and previous problems
  - Other factors that contribute to the problem

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LONG-TERM STORAGE

If the engine will not be used for an extended period of time, special measures should be taken to protect the cooling system, fuel system and combustion chamber from corrosion and the exterior from rusting.

The engine can normally stand idle for up to 6 months. If it remains unused for longer than this, please contact your authorized Yanmar marine dealer or distributor.

PREPARE ENGINE FOR LONG-TERM STORAGE

Note: If the engine is close to a periodic maintenance interval, perform those maintenance procedures before putting the engine into long-term storage.

1. Wipe off any dust or oil from the outside of engine.
2. Drain water from fuel filters.
3. Drain fuel tank completely or fill the tank to prevent condensation.
4. Grease the exposed areas and joints of the remote control cables and the bearings of the remote control handle.
5. Seal the intake silencer, exhaust pipe, etc. to prevent moisture or contamination from entering engine.
6. Completely drain bilge in hull bottom.
7. Waterproof the engine room to prevent rain or seawater from entering.
8. Charge the battery once a month to compensate for battery's self-discharge.
9. Remove key from key switch and cover the key switch with moisture cap.

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DRAINING THE FRESH WATER AND SEAWATER COOLING SYSTEM

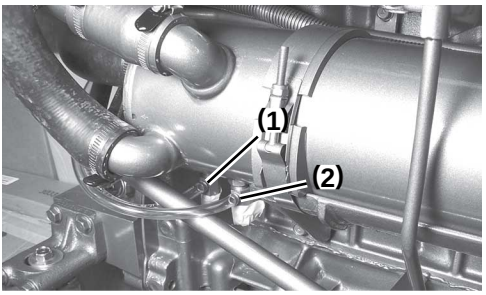

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Figure 1

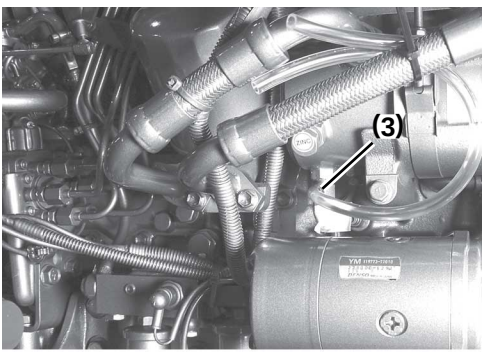

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Figure 2

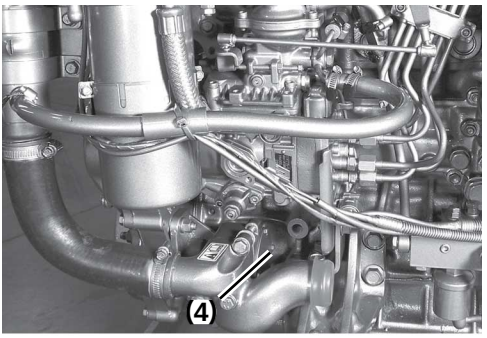

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Figure 3

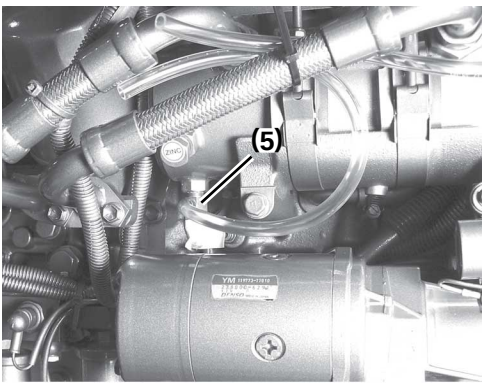

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Figure 4

1 – Seawater Drain Cock
2 – Fresh Water Drain Cock
3 – Fresh Water Drain Cock
4 – Seawater Pump Cover
5 – Seawater Drain Cock

Draining the Fresh Water Cooling System

1. Open the fresh water drain cocks and drain the fresh water into an appropriate container.
2. Close the drain cocks after draining the water.
3. Dispose of waste properly.

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Draining Seawater Cooling System

NOTICE: ***If seawater is left inside, it may freeze and damage parts of the cooling system (fresh water cooler, seawater pump, etc.) when ambient temperature is below 0°C (32°F).***

1. Close the seacock.
2. Open the seawater drain cocks and drain off the seawater.
3. Remove the four bolts attaching the seawater pump cover. Remove the cover and drain the seawater.
4. Install cover and tighten bolts.
5. Close all the drain cocks.

REMOVING THE ENGINE FROM LONG-TERM STORAGE

When using the engine after a long period of storage, prepare for operation in the same manner for a new engine. *See Before You Operate on page 27*.

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SPECIFICATIONS

PRINCIPAL ENGINE SPECIFICATIONS

Specification		6LPA-STP2	6LPA-STZP2
Type		Vertical water-cooled 4–cycle diesel engine	
Number of cylinders		6	
Bore x stroke		94 mm x 100 mm 3.7 in. x 3.94 in.	
Displacement		4.164 L	
Continuous power at crankshaft		211 kW (286 hp) / 3682 rpm	
Maximum output rating*		232 kW (315 hp) / 3800 rpm*	
High idle		4280 ± 25 rpm	
Low idle		750 + 25 / 0	
Combustion system		Direct injection	
Starting system		Electric start (12 V - 2.5 kW)	
Charging system		Alternator with built-in regulator 12V DC - 80A	
Direction of rotation		Counterclockwise (viewed from flywheel)	
Cooling system		Constant high temperature fresh water cooling (2 systems: seawater and fresh water cooling)	
• Cooling water capacity		13.5 L (14.3 qt) engine 1.6 L (1.7 qt) coolant recovery tank	
Lubrication system		Forced lubrication system with trochoid gear pump	
• Engine (lube) oil capacity	Total	10.5 L (11.0 qt)	
	Oil Pan	8.4 L (8.9 qt)	
Turbocharger	Model	RHE62W (IHI made)	
	Type	Water-cooled turbine housing	
Dimensions (less gear)	L x W x H	1065 x 671 x 729 mm 41.9 x 26.4 x 28.7 in.	1145 x 752 x 799 mm 45.1 x 29.6 x 31.5 in.
Weight (less gear)		408 kg (899 lb)	428 kg (944 lb)
Recommended battery capacity		12V x 120 Ah	
Recommended remote control handle		Single lever-type only	
Engine installation		Flexible engine mount	

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* Density of fuel: 0.840 g/cm^3 at 15˚C. Fuel temperature 25°C at the inlet of the fuel injection pump. Rating condition: ISO 3046-1, 8665.

Note: 1 hp metric = 0.7355 kW

Output Power

	Fuel Temperature	
Specific Gravity	**25°C 77°F**	**40°C 104°F**
0.860	323	306
0.840	315	299

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Marine Drive Specifications (Optional)

Model	Hurth	Kanzaki	Mercruiser		
	ZF63A1	KMH50A	Bravo X-1	Bravo X-2	Bravo X-3
Type	8° down Hydraulic		Stern Drive		
Applicable engine	6LPA-STP2		6LPA-STZP2		
Reduction ratio ZF63A1: Ahead / Astern Bravo X-1, 2, 3: Both Ahead / Astern	1.22 / 1.21	1.67 / 1.67	1.36	1.50	1.36
	1.56 / 1.58	2.13 / 2.13	1.50	1.65	1.50
	2.04 / 2.10	2.43 / 2.43	-	1.81	1.65
	2.52 / 2.53	-	-	2.00	1.81
See manufacturer's documentation for additional information.					

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SYSTEM DIAGRAMS

PIPING DIAGRAMS

Contact your authorized Yanmar dealer for current diagrams.

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6LPA-STP2

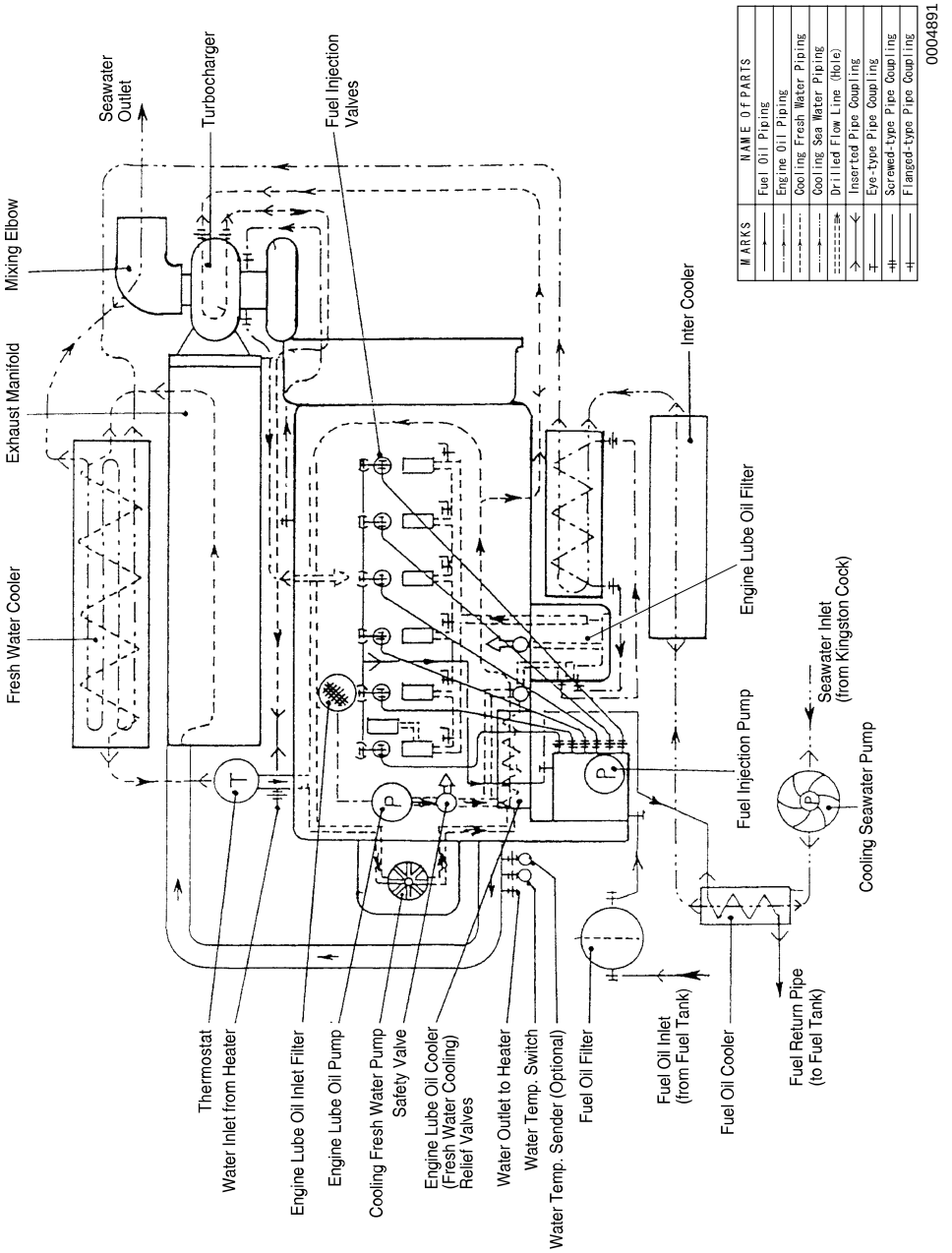

Figure 1

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6LPA-STZP2

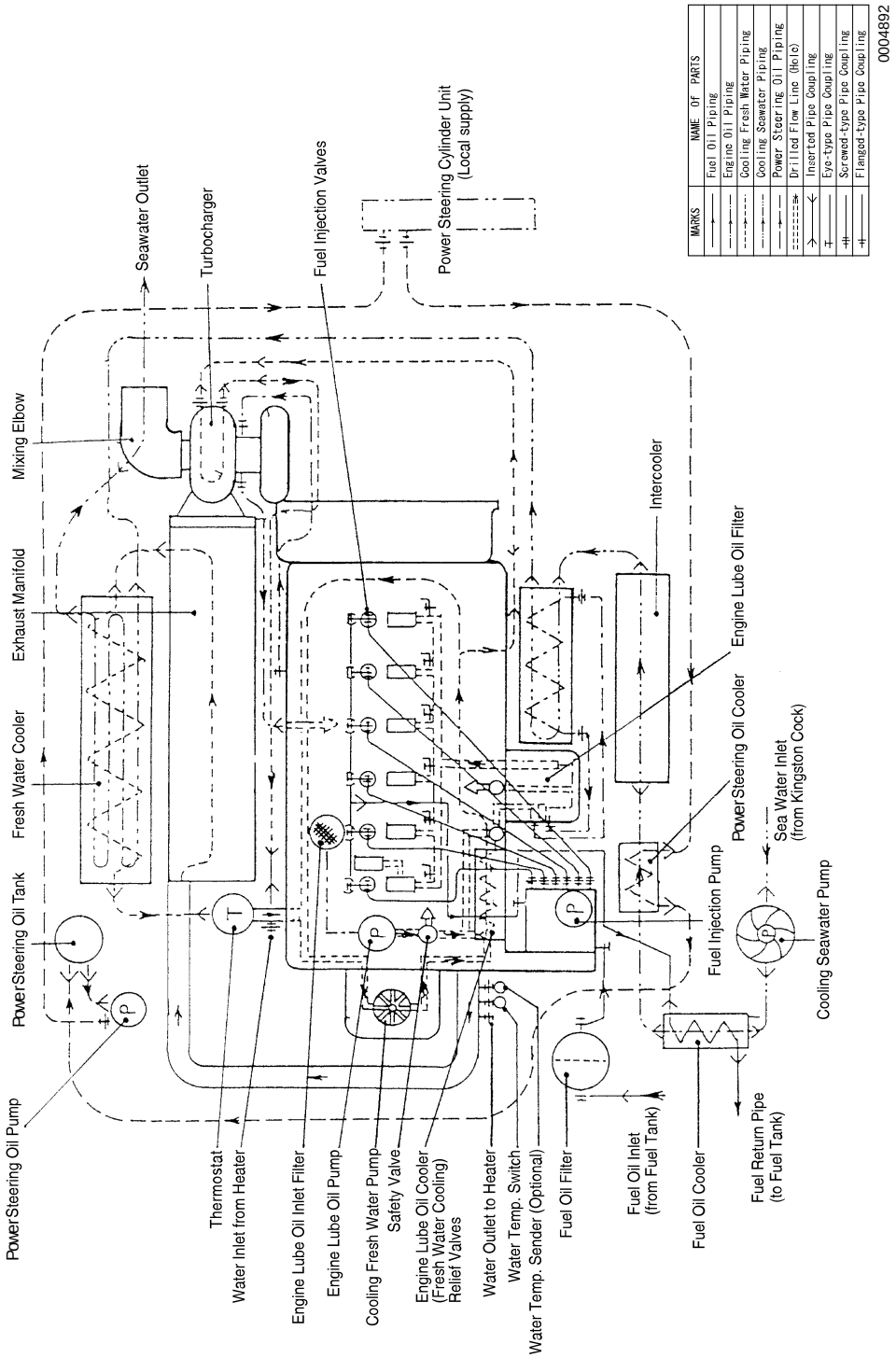

Figure 2

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WIRING DIAGRAMS

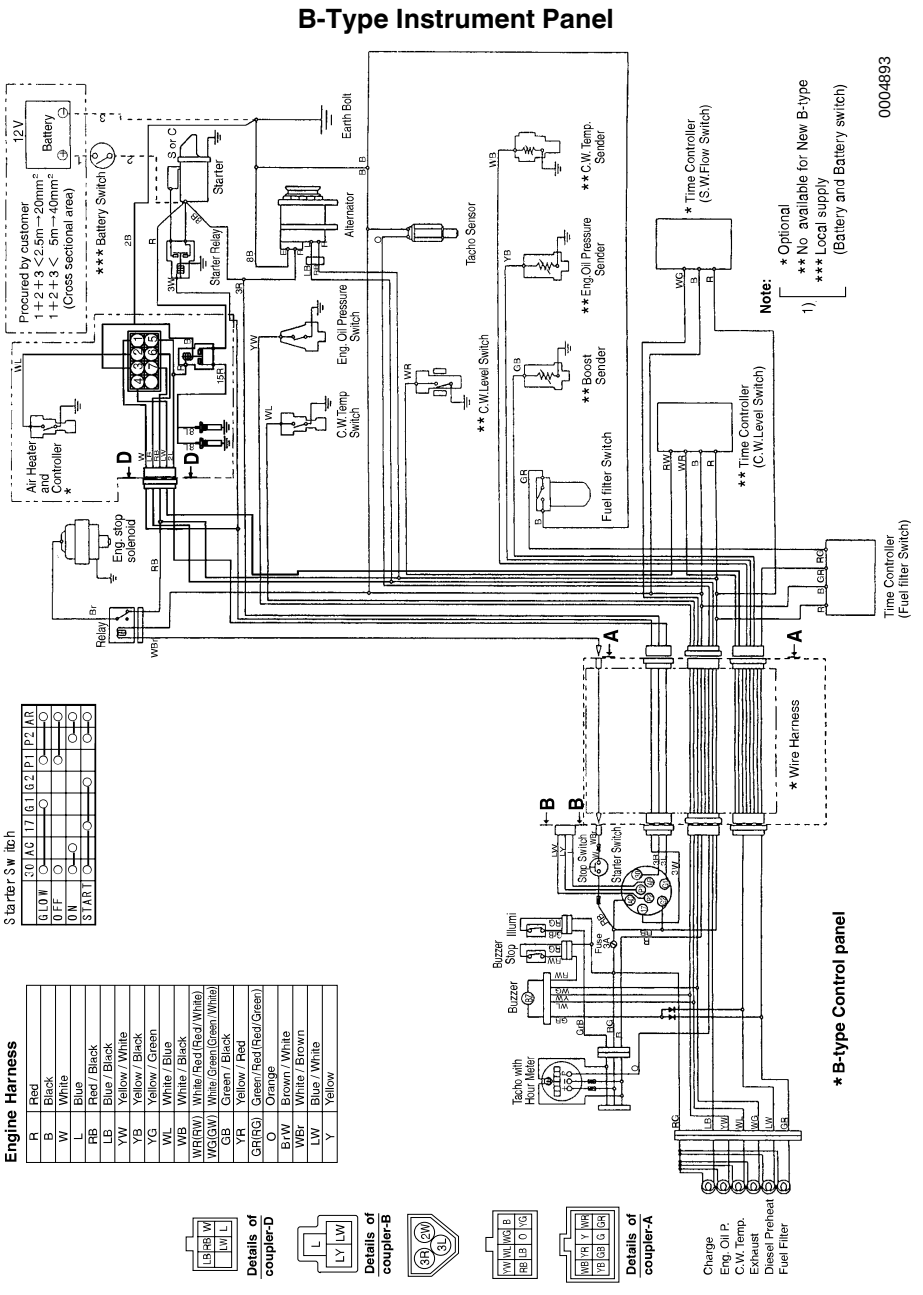

Figure 3

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C/D-Type x B-Type Instrument Panel

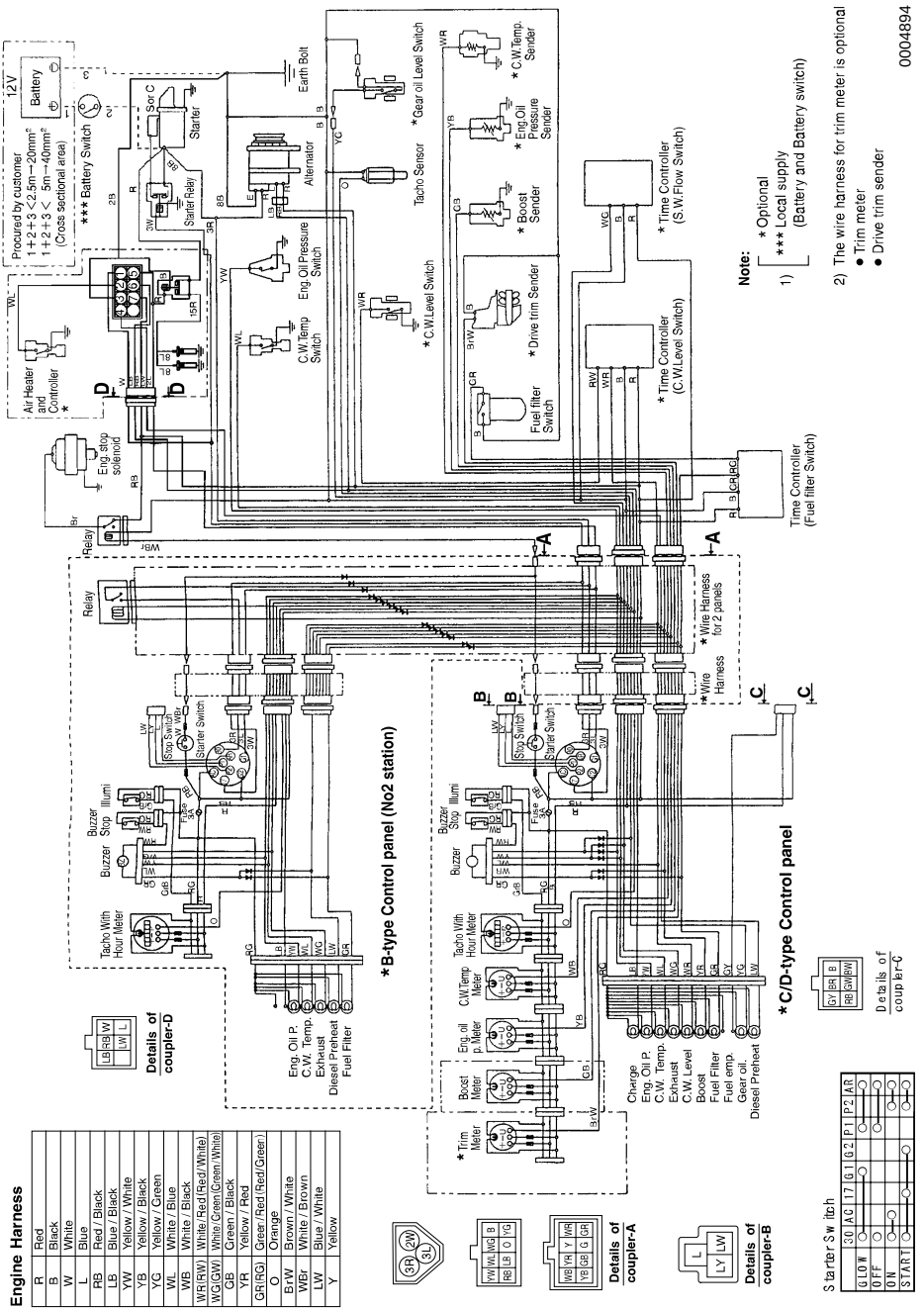

Figure 4

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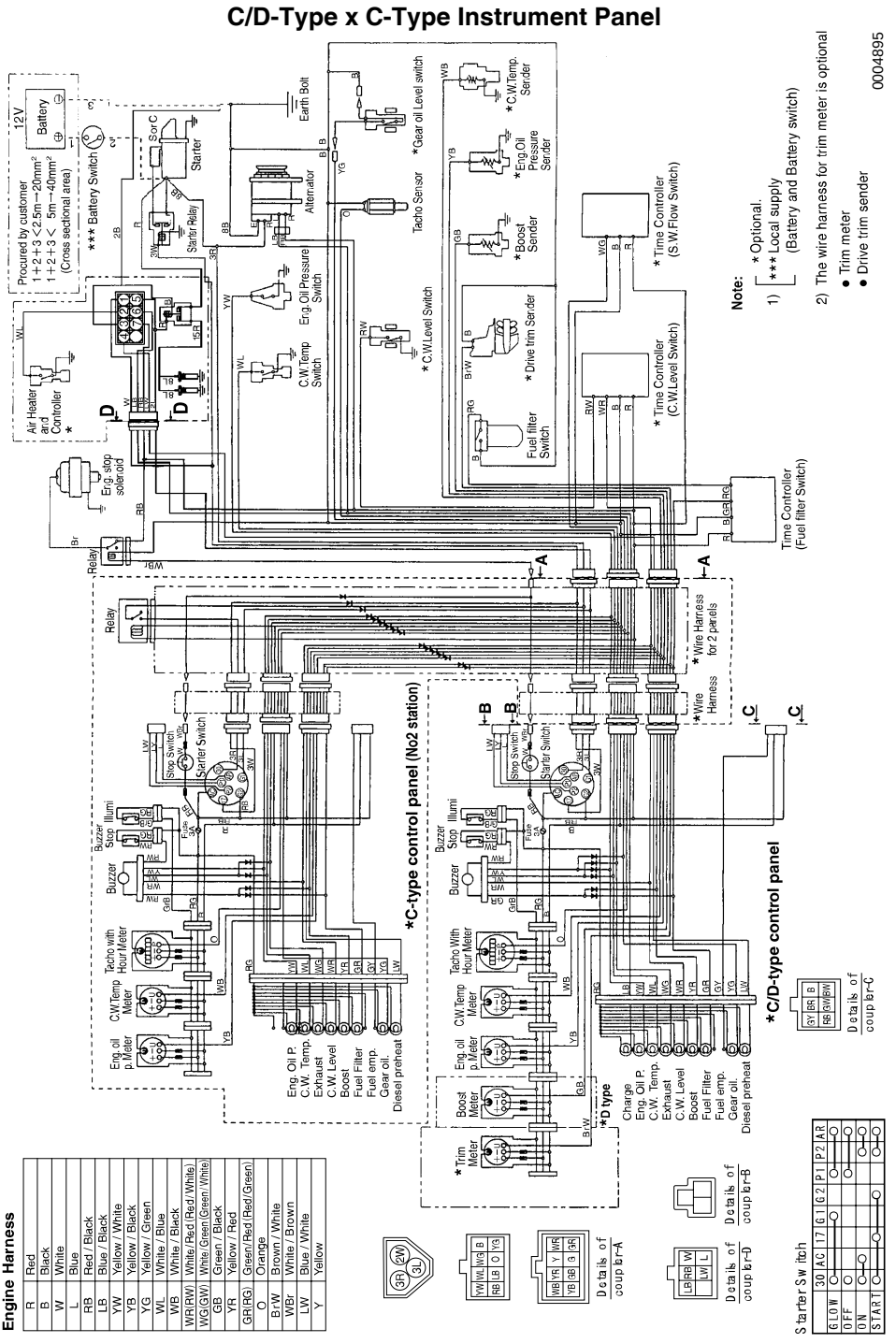

Figure 5

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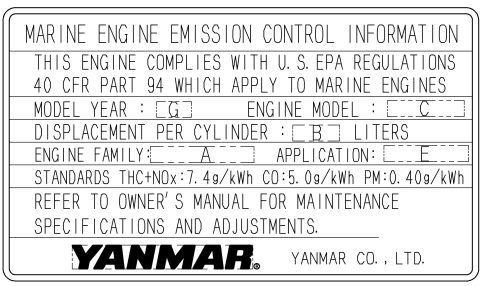
EPA WARRANTY
USA ONLY

YANMAR CO., LTD. LIMITED EMISSION CONTROL SYSTEM WARRANTY - USA ONLY


MARINE ENGINE EMISSION CONTROL INFORMATION
THIS ENGINE COMPLIES WITH U.S. EPA REGULATIONS
40 CFR PART 94 WHICH APPLY TO MARINE ENGINES
MODEL YEAR : G ENGINE MODEL : C
DISPLACEMENT PER CYLINDER : B LITERS
ENGINE FAMILY: A APPLICATION: E
STANDARDS THC+NOx:7.4g/kWh CO:5.0g/kWh PM:0.40g/kWh
REFER TO OWNER'S MANUAL FOR MAINTENANCE
SPECIFICATIONS AND ADJUSTMENTS.
YANMAR
YANMAR CO., LTD.

0005438

THIS EMISSION WARRANTY APPLIES TO THE ENGINES CERTIFIED TO UNITED STATES EPA 40 CFR 94 AND SOLD BY YANMAR THAT ARE INSTALLED IN VESSELS FLAGGED OR REGISTERED IN THE UNITED STATES.

Note: Please refer to Yanmar's Limited Warranty Handbook for a description of the normal (non-EPA) warranty.

Your Warranty Rights and Obligations:

Yanmar warrants to the first user and each subsequent purchaser the emission control system on your engine for periods of time listed below provided the engine has been installed according to Yanmar installation requirements and there has been no abuse, neglect, or improper maintenance of your Yanmar marine engine.

Yanmar warrants that the engine is designed, built and tested using genuine parts and equipped so as to conform to all applicable emission requirements of the U.S. Environmental Protection Agency and is free from defects in material and workmanship which would cause this engine to fail to conform to the applicable emission regulations over its limited emission control system warranty period.

Where a warrantable emissions condition exists, Yanmar will repair your engine at no charge to you for diagnosis, parts, and labor. Warranty service or repair will be provided at authorized Yanmar marine dealers or distributors.

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It is recommended that any replacement parts used for maintenance, repair or replacement of emission control systems are Yanmar parts. The owner may elect to have maintenance, replacement or repair of the emission control components and systems performed by any repair establishment or individual and may elect to use parts other than Yanmar parts for such maintenance, replacement or repair. However, the cost of such service or parts and subsequent failures from such service or parts will not be covered under this emission control system warranty:

Warranty Period:

The warranty starts on either the date of delivery to the first end-user.

For Pleasure Use: The warranty period is **five (5) years** or **2000 hours** of use, whichever occurs first. In the absence of a device to measure hours of use, the engine has a warranty period of **five (5) years**.

Warranty Coverage:

Repair or replacement of any warranted parts will be performed at an authorized Yanmar dealer or distributor. This limited emission control system warranty covers engine components that are a part of the emission control system of the engine as delivered by Yanmar to the original retail purchaser. Such components may include the following:

1. Fuel Injection System
2. Turbocharger System
3. Aftercooler
4. Electronic Engine Control Units and its associated Sensor and Actuators

Exclusions:

Failures other than those arising from defects in material and / or workmanship are not covered by this limited emissions warranty. This warranty does not extend to the following: malfunction caused by abuse, misuse, improper adjustment, modification, alteration, tampering, disconnection, improper or inadequate maintenance, improper storage or use of non-recommended fuels and lubricating oils, accident-caused damage, and replacement of expendable and / or consumable items made in connection with scheduled maintenance.

Yanmar disclaims any responsibility for incidental or consequential damages such as loss of time, inconvenience, loss of use of marine vessel / engine or commercial loss.

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Owner's Responsibility:

As the Yanmar marine engine owner, you are responsible for the performance of the required maintenance listed in your *Operation Manual*. Yanmar recommends that you retain all documentation, including receipts, covering maintenance on your marine engine, but Yanmar cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

Your engine is designed to operate on diesel fuel only. Use of any other fuel may result in your engine no longer operating in compliance with applicable emission requirements. You are responsible for initiating the warranty process. You must present your marine engine to an authorized Yanmar dealer or distributor as soon as a problem exists.

Customer Assistance:

If you have any questions regarding your warranty rights and responsibilities or would like information on the nearest authorized Yanmar dealer or distributor, you should contact Yanmar Marine USA Corporation for assistance.

Yanmar Marine USA Corporation
101 International Parkway
Adairsville, GA 30103 USA
Telephone: 770-877-9894
Fax: 770-877-7567

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Maintenance Log

Date	Operating Hours	Maintenance Performed	Dealer Name	Stamp or Signature

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Date	Operating Hours	Maintenance Performed	Dealer Name	Stamp or Signature

Declaration of Conformity for Recreational Craft Propulsion Engine with the Exhaust and Noise emission requirements of Directive 94/25/EC as amended by 2003/44/EC

(To be completed by manufacturer of outboard or inboard engines with integral exhaust)

Name of engine manufacturer: Yanmar Co., Ltd.

Street: 1-32 **Town:** Chayamati, Kitaku, Osaka-City

Post Code: 530-8311 **Country:** Japan

Name of Authorised Representative (if applicable)**:** Yanmar Marine International B.V.

Street: Brugplein 11 **Town:** Almere-de Vaart

Post Code: 1332 BS **Country:** The Netherlands

Name of Notified Body for exhaust emission assessment: Société National de Certification et d'Homologation

Street: 11, route de Luxembourg **Town:** Sandweiler

Post Code: L-5230 **Country:** Luxembourg **ID Number**: 0499

Name of Notified Body for noise emission assessment: Dutch Certification Institute (DCI)

Street: Nipkowweg 9 **Town:** Joure

Post Code: 8500 AB **Country:** The Netherlands **ID Number**: 0613

Module used for exhaust emission assessment: B+C ☐ B+D ☒ B+E ☐ B+F ☐ G ☐ H ☐
or engine type-approved according to: ☐ **stage II of Directive 97/68/EC** ☐ **Directive 88/77/EC**

Module used for noise emission assessment: Aa ☒ G ☐ H ☐

Other Community Directives applied: 89/336/EEC

DESCRIPTION OF ENGINE(s) AND ESSENTIAL REQUIERMENTS

Engine Type:
☐ Outboard
☒ z or sterndrive with integral exhaust

Fuel Type:
☒ Diesel
☐ Petrol

Combusion cycle:
☐ 2 stroke
☒ 4 stroke

Essential requirements	Standards Used	Other normative document used	See technical file
Annex I.B – Exhaust Emissions			
engine identification (I.B.1)			☐
exhaust emission requirements	EN ISO 8178-1:1996		☒
durability			☐
owner's manual			☐
Annex I.C – Noise Emissions			
Noise emission levels (I.C.1)	EN ISO 14509		☒
owner's manual (I.C.2)			☐

ENGINE(S) COVERED BY THIS DECLARATION

Engine model(s) or engine family name(s):	EC Type certificate number (exhaust)
	SNCH*94/25*2003/44*
RCD-4LHAX1	0015*00
4LHA-HTZP	
RCD-6LY2X1	0008*00
4LHA-DTZP	
4LHA-STZP	
RCD-6LPADX1	0012*00
6LPA-DTZP	
RCD-6LPASX1	0007*00
6LPA-STZP	
RCD-6LPASX2	0023*00
6LPA-STZP2	

I declare on behalf of the engine manufacturer that the engine(s) mentioned above complie(s) with all applicable essential requirements in the way specified and is in conformity with the type for which above mentioned EC type examination certificate(s) has been issued.

Name: Mikio Hagihara
(identification of the person empowered to sign on behalf of the engine manufacturer or his authorised representative)

Signature and title: Mikio Hagihara
(or an equivalent marking)
Vice president
YANMAR MARINE INTERNATIONAL B.V.

Date: (yr/month/day) 2007 / 4 / 27

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